



Multi-line lubrication systems

Product catalogue



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This catalogue contains the global standard range of SKF lubrication systems products. Please contact your local country sales or customer service organization for special versions and availability in your area.

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Accessories

Two leading brands

Oil

SKF®

Grease

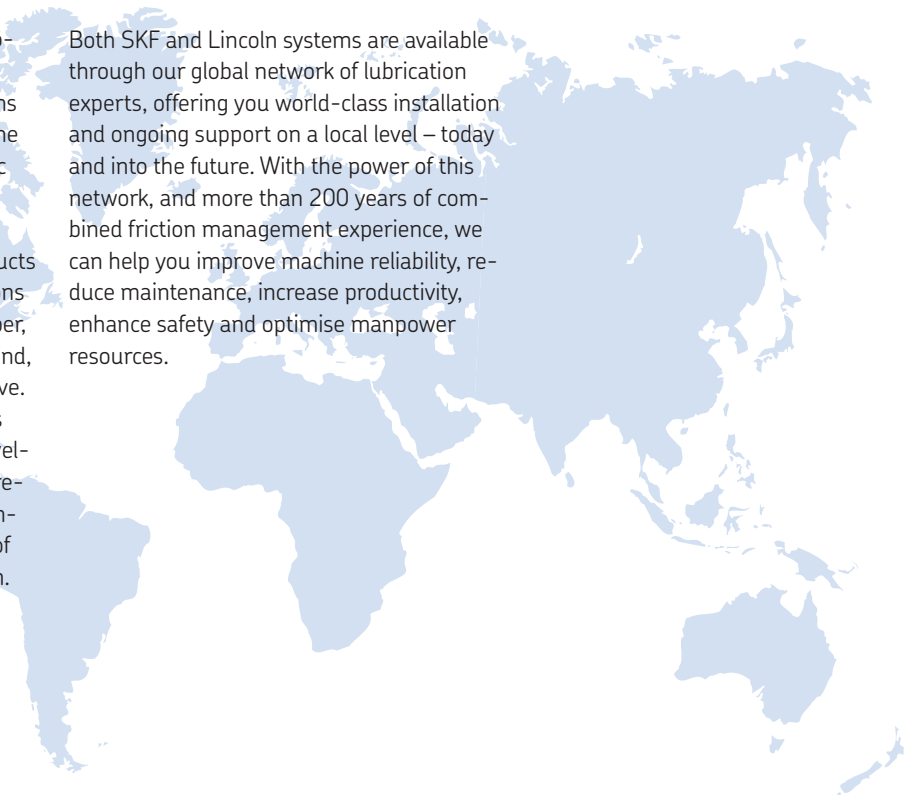
LINCOLN®

One global leader

SKF and Lincoln have joined forces to provide you with the world's most complete portfolio of innovative lubrication solutions – from manual lubricators and tools, to the most advanced centralized and automatic lubrication systems available.

In addition to traditional lubrication products and systems, we offer customized solutions for many industries such as pulp and paper, steel, mining, agriculture, marine, rail, wind, construction, machine tool and automotive. SKF engineering and technical specialists partner with OEMs and end-users to develop system solutions based on customer requirements. We also offer a variety of control and monitoring equipment for ease of use and to help ensure proper lubrication.

Both SKF and Lincoln systems are available through our global network of lubrication experts, offering you world-class installation and ongoing support on a local level – today and into the future. With the power of this network, and more than 200 years of combined friction management experience, we can help you improve machine reliability, reduce maintenance, increase productivity, enhance safety and optimise manpower resources.



Classification of lubricants



Oil and fluid grease

The viscosity is an expression of a fluid's internal friction. Oils are classified in ISO VG viscosity classes from 2 to 3 200. NLGI grade 000, 00 and 0 greases are called fluid greases.

Different types of oils are available, including mineral oils, organic oils and synthetic oils. A compatibility check is recommended prior to using any oil with SKF lubrication systems.



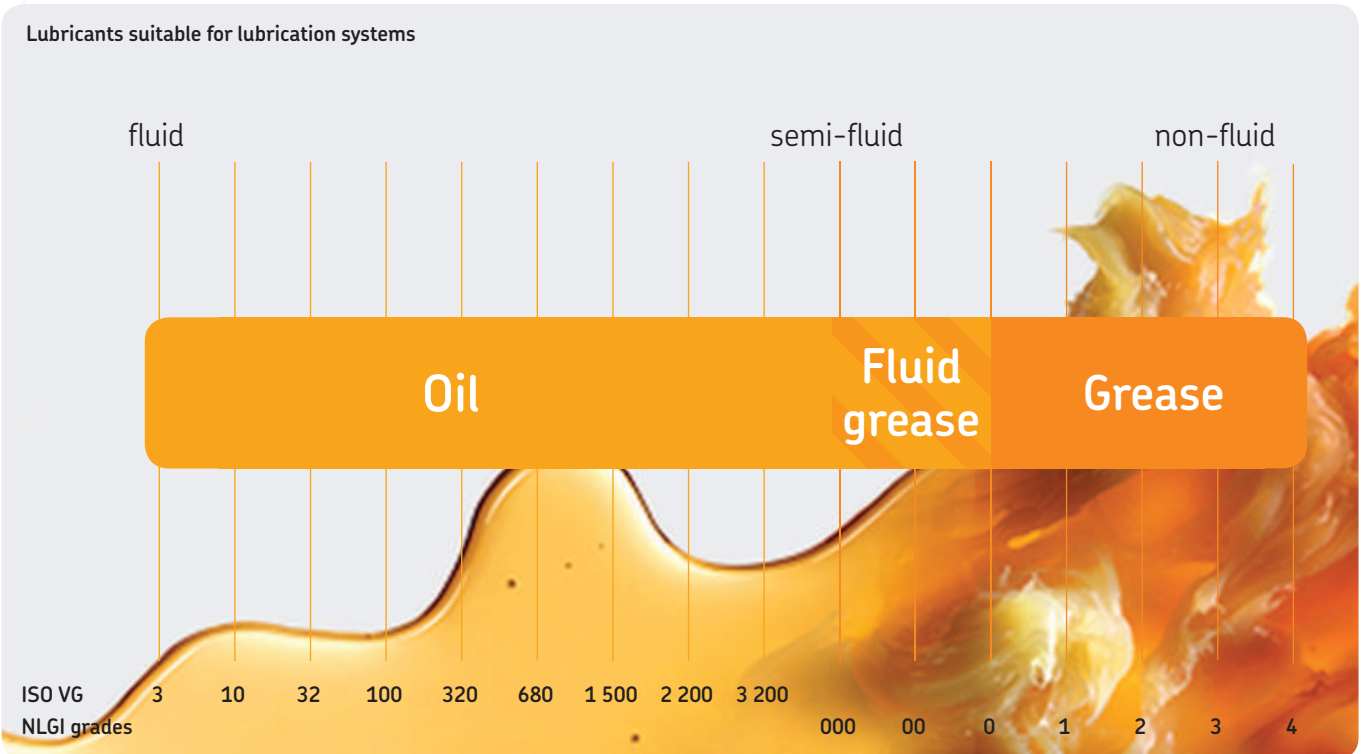
Grease

Greases are consistent lubricants (NLGI grade 1–6). They are soft to hard, triple-component mixtures of a base oil as the lubricating fluid, a thickening agent and additives.

In most instances, greases of NLGI grade 1 up to 3 are suitable for use in a lubrication system. A compatibility check should be made prior to using any grease with SKF lubrication systems.

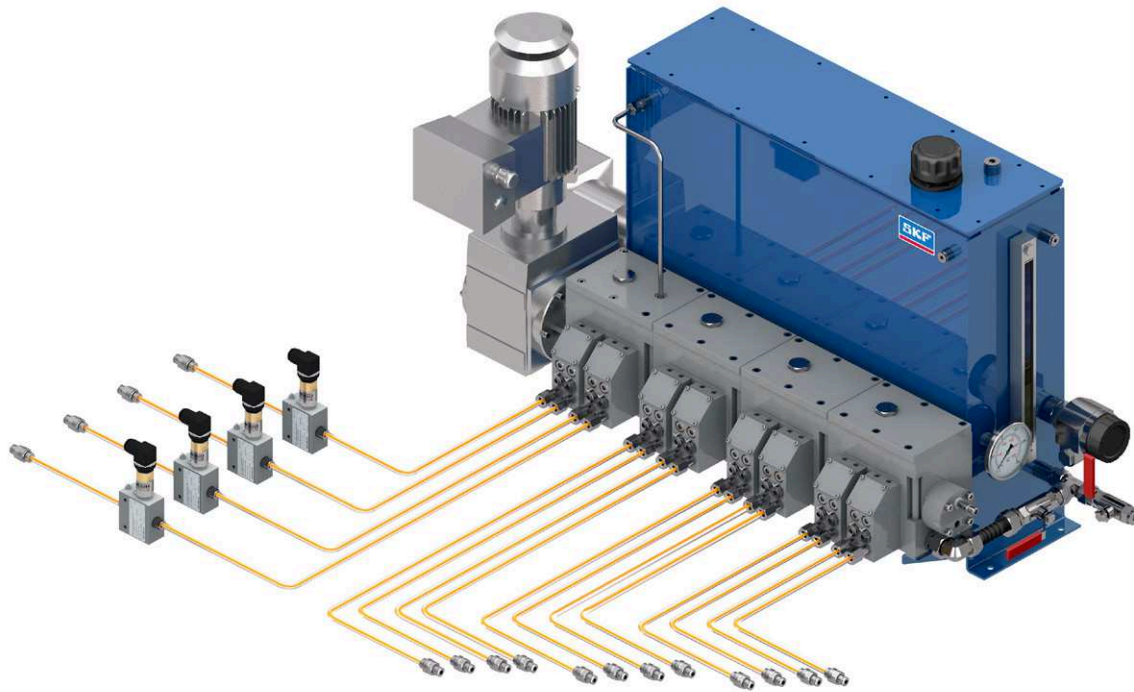
Oil

Grease



PUB LS/P2 17478 EN

Multi-line lubrication systems for oil



System description

SKF multi-line lubrication systems consist of the following components: a pump unit, control and monitoring devices, tubing and fittings. Multi-line pump units supply lubricant to lubrication points without extra metering dividers. Thus, each lubrication point has its own pumping element. The system design is simple, accurate and most reliable.

Multi-line pumps can be actuated mechanically, electrically or hydraulically. The easily exchangeable pumping elements are usually operated by eccentric cam. Depending on drive speed, gearbox ratio and selected pump element size, a delivery range from almost 0 to 227 cm³/min (0 to 13,85 in³/min) can be covered.

By selecting pumping elements with different piston diameters and/or stroke settings, an individual lubrication volume per pump outlet is possible. The potential number of outlets ranges from 1 to 28.

SKF multi-line oil pumps are designed for demanding applications in nearly all industries and for pressure requirements up to 4 000 bar (58 000 psi).

Advantages:

- Sturdy; durable pump series designed for 24/7 operation
- Simple; continuous lubrication without electrical cycle timers, in most cases
- Versatile; select individual pump element characteristics and oil reservoir size
- Precise; set the required stroke volume at the pumping element
- High delivery speed in milliseconds for timed and pinpointed lubrication (PD series)
- Broad viscosity range due to special designs and small piston clearance
- ATEX explosion-proof versions available
- Extra, downstream-located flow control valves or progressive metering devices possible

Systems



Applications

SKF Multi-line oil pumps are sophisticated and have a long tradition going back to applications in steam-driven locomotives. Currently, they deliver the high reliability standard required in high-stressed machines in sensitive areas with a high vibrations, special formulated oils, high lubrication point back pressures or certain safety regulations such as:

- Vacuum pumps, compressors (all types) and hyper-compressor industry
- Combustion engines for valve and cylinder liner lubrication
- Important oil total loss or very small oil circulating applications
- Rubber-mixing machinery, supply of critical plasticizer oil
- Meet ATEX and API standards in the oil and gas industry



Pumps and pump units

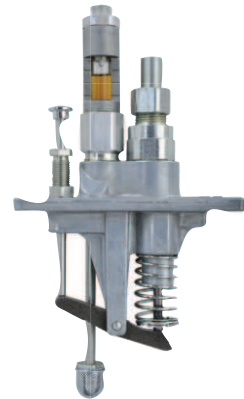
SP/G



RA...U



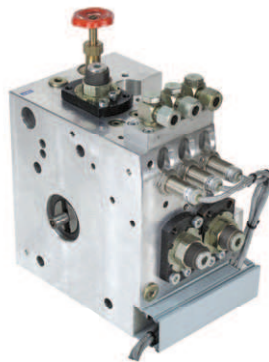
55i



PD...



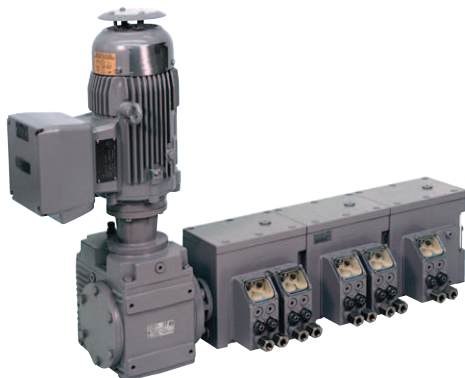
PC



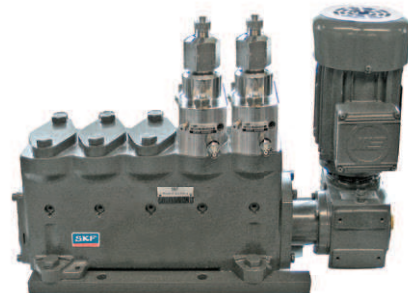
RAM



JM



SP/PFE



Overview of oil pumps and pump units

Mechanically operated pump units

| Product | Outlets | Reservoir | | Metering quantity per outlet | | Operating pressure max. | | ATEX ¹⁾ | Page |
|----------|---------|------------|--------------|------------------------------|----------------------|-------------------------|--------|--------------------|------|
| | | l | gal | cm ³ /min | in ³ /min | bar | psi | | |
| SP/G | 2 or 4 | on request | on request | 0,14–2,9 | 0.08–0.18 | 3 | 44 | – | 10 |
| RA ... U | 1–20 | on request | on request | 0,07–36 | 0.004–2.2 | 63 | 913 | • ²⁾ | 14 |
| 55i | 1–14 | 1–8 | 0.26–2.1 | 0,2–12,7 | 0.012–0.77 | 400 | 5 800 | – | 22 |
| JM | 1–28 | 2–14; any | 0.5–3.7; any | 0,17–5,0 | 0.01–0.31 | 600 | 8 700 | • ³⁾ | 24 |
| SP/PFE | 1–5 | on request | on request | 1,0–75,0 | 0.06–4.6 | 4 000 | 58 000 | • ³⁾ | 26 |

Hydraulically operated pump units

| Product | Outlets | Reservoir | | Metering quantity per outlet | | Operating pressure max. | | Page |
|---------|---------|-----------|-----|------------------------------|----------------------|-------------------------|-----|------|
| | | l | gal | cm ³ /min | in ³ /min | bar | psi | |
| PD ... | 4–10 | – | – | 0–20 | 0–1.22 | 63 | 913 | 12 |
| PC | 1–28 | – | – | 1,74–227 | 0.1–14 | 50 | 725 | 20 |

Electrically operated pump units

| Product | Outlets | Reservoir | | Metering quantity per outlet | | Operating pressure max. | | ATEX ¹⁾ | Page |
|--------------|---------|-------------|--------------|------------------------------|----------------------|-------------------------|--------|--------------------|------|
| | | l | gal | cm ³ /min | in ³ /min | bar | psi | | |
| RA... M/RA B | 1–20 | 0,3–15, any | 0.8–4; any | 0,07–36 | 0.004–2.2 | 60 | 870 | • ²⁾ | 16 |
| PC | 1–28 | – | – | 1,74–227 | 0.1–14 | 50 | 725 | – | 20 |
| JM | 1–28 | 2–14; any | 0.5–3.7; any | 0,15–7,95 | 0.055–0.49 | 600 | 8 700 | • ³⁾ | 24 |
| SP/PFE | 1–5 | on request | on request | 1,0–75,0 | 0.06–4.6 | 4 000 | 58 000 | • ³⁾ | 26 |

¹⁾ on request

²⁾ for gas: II 2G c IICT4 Gb; for dust: II 2D c IICT 135°C Db

³⁾ for gas: II 2G c IICT4 Gb

Pump unit

SP/G

oil



SP/G 02



SP/G 04

Product description

The SP/G rotary-driven, multi-line piston pump features a fixed, internal gear ratio of 33:1. Its compact pump design with only two rotating/movable parts is slide operated and requires no rubber seals, springs or additional non-return valves.

The SP/G is available as a self-priming pump or as a pump with priming pressure. Designs with two or four outlets are available. The two-outlet version is offered in two different piston sizes respective of delivery volumes. One vibration-proof, stroke-regulating screw per outlet pair enables fine-tuned stroke settings.

Features and benefits

- Maintenance-free, vibration-proof, 24/7 design
- Designed for high ambient temperatures and all standard lube lubrication oils
- Machine operated; no under- or over-lubrication
- Oil supply from machine sump or from existing oil-circulation system
- Adjustable output
- Available for two drive directions

Applications

- Reciprocating compressors
- Vacuum pumps
- Marine industry; inlet valve seat lubrication for powerful four-stroke engines
- General machine-driven applications



Technical data

| | |
|--------------------------------------|--|
| Function principle | mechanically operated piston pump |
| Operating temperature | max. 100 °C, 212 °F |
| Operating pressure | 3 bar; 43 psi, plus inlet pressure |
| Inlet pressure | 0 or 2 to 6 bar, 0 or 30 to 85 psi |
| Outlets | 2 or 4 |
| Lubricant | mineral, synthetic, environmentally safe oil; up to 12 to 800 mm ² /s |
| Metering quantity max. ¹⁾ | piston K 6: 0,042 cm ³ /stroke, 0.0026 in ³ /stroke piston K 7: 0,058 cm ³ /stroke, 0.0035 in ³ /stroke |
| Internal ratio | 30:1 |
| Drive speed | 300–3 000 r/min |
| Drive direction | left/right |
| Connection in/outlet | for tube ø 4 and 6 mm OD |
| Dimensions | 2 outlets: 56 × 88,5 × 45 mm 2.22 × 3.5 × 1.8 in 4 outlets: 69 × 85 × 45 mm 2.7 × 3.4 × 1.8 in |
| Mounting position | any |
| Options | customized pre-set volumes |

¹⁾ With priming pressure increased delivery volume; see technical information

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
951-170-219-EN

Pump unit

SP/G

Order number configurator

SP/G / 30

Product series
SP/G

Outlets
02 = 2
04 = 4

Gear ratio
30 = 30:1

Oil inlet design
S = self-priming suctional operation
P = pressure tight for overhead reservoirs or priming pump

Piston size
6 = piston K6, 6 mm OD
7 = piston K7, 7 mm OD

Accessories

SP/G tube connections

| Order number | Designation |
|--------------|-------------|
|--------------|-------------|

Inlet screw unions

406-001 double tapered ring for tube \varnothing 6 mm OD

406-002 socket union M10×1 – tube \varnothing 6 mm OD

Outlet screw unions

404-001 double tapered ring for tube \varnothing 4 mm OD

404-002 socket union M8×1 tube \varnothing 4 mm OD

SP/G coupling element with snap ring

| Order number | Designation | Item |
|---------------------|--------------------------------|------|
| 44-1202-2038 | coupling element | 1 |
| 44-0606-6302 | snap ring for coupling element | 2 |

Coupling element



Snap ring



PDYY, PDYC, PDYE and PDYS



PDYY



PDYC



PDYE



PDYS

Product description

Designed for high-speed cylinder lubrication on two-stroke engines, the PDY... pumps use an existing oil supply system or drive pump unit. Engine electronics trigger the pre-loaded pumps by activating the solenoid valve. The exact stroke volume can be synchronized with the moving engine piston, and ignition timing can be adjusted to reach various piston stress areas with oil.

PDYY and PDYC pumps feature a baseplate configuration with six or eight outlets. The PDYE serves engines with 6, 8 or 10 lubrication points per cylinder. PDYS pumps have double-stroke functionality for use on small-bore engines with only four outlets per cylinder.

Features and benefits

- Accurate, timed oil metering quantities within a millisecond
- Load-dependent, lubrication standard
- Modular design for easy assembly and service
- Prevents over-lubrication, deposits, excess smoke and CO²
- Provides up to 40% oil savings
- Retrofit solutions available

Applications

- Marine, cylinder lubrication systems (CLU 4; CLU 4C; CLU 4eco; CLU 5)
- General industry
- Two-stroke, crosshead diesel engines
- Special pinpointed chains or compressors

Technical data

| | |
|---------------------------------|--|
| Function principle | electrically/hydraulically operated multi-outlet pump |
| Operating temperature | +5 to 70 °C, +41 to 158 °F |
| Operating pressure | 45 to 55 bar, 650 to 800 psi |
| Outlets | PDYS: 4 PDYY, PDYC: 6 or 8 PDYE: 6, 8 or 10 |
| Lubricant | mineral-based oil up to SAE50; 25 to 2 000 mm ² /s |
| Drive oil | PDYS: supply unit with lubricating oil PDYY, PDYC, PDYE: mineral-based system oil up to SAE30 |
| Metering quantity outlet/stroke | 40 to 310 mm ³ , 0.0024 to 0.019 in ³ |
| Outlet connection | G 1/4, incl. connector for tube ø 6 or 8 mm OD |
| Injection time | PDYS, PDYE: <5 ms; PDYY, PDYC: <8 ms |
| Electrical connections | 24 V DC |
| Dimensions | max. 270 × 261 × 180 mm: max. 10.6 × 10.3 × 7.1 in |
| Protection class | IP 65 |
| Mounting position | PDY/Y/C/S outlets on top PDYE outlets horizontal |
| Options | oil drive units with redundant pumps according to the marine standard |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
 PDYY; System CLU4: **951-130-314 EN**
 PDYC; System CLU4C: **951-160-012 EN**
 PDYE; System CLU4eco: **951-170-225 EN**
 PDYS; System CLU5: **951-170-210 EN**

Pump unit

PDYY, PDYC, PDYE and PDYS

Order number configurator



Product series

- PDYY = electrically/hydraulically operated pump; (CLU4)
- PDYC = electrically/hydraulically operated pump; compact design (CLU4C)
- PDYE = electrically/hydraulically operated pump; flange design (CLU4eco)
- PDYS = electrically/hydraulically operated pump; small design (CLU5)

Outlets

- 04 = 4 outlets
- 06 = 6 outlets
- 08 = 8 outlets
- 10 = 10 outlets

Engine bore size cm

- 35 = 35 cm, 1.38 in
- 40 = 40 cm, 1.58 in
- ...
- 96 = 96 cm, 3.78 in
- XX = engine size independent

Accumulator

- A = 0,75 l, 0.2 gal
- B = 0,32 l, 0.085 gal, for PDYY and PDYC
- X = without

Metering quantity per stroke

- | | |
|---|--|
| PDYS: | PDYY, PDYC: |
| 40 = 40 mm ³ , 0.0024 in ³ | 90 = 90 mm ³ , 0.0055 in ³ |
| 60 = 60 mm ³ , 0.0037 in ³ | 110 = 110 mm ³ , 0.0067 in ³ |
| | 150 = 140 mm ³ , 0.0092 in ³ |
| | ... |
| PDYE: | 310 = 310 mm ³ , 0.019 in ³ |
| 60 = 60 mm ³ , 0.0037 in ³ | |
| ... | |
| 230 = 230 mm ³ , 0.014 in ³ | |

Outlet connection for tube ø OD

- | | |
|----------|-------------------------------|
| A = 6 mm | C = 10 mm |
| B = 8 mm | / = without outlet connection |

Design key

- 0201 = basic version without bracket
- 4XXX = special version

Solenoid valve

- 24DC = voltage 24 V DC

110

Accessories

PDYY, PDYC, PDYE and PDYS accessories

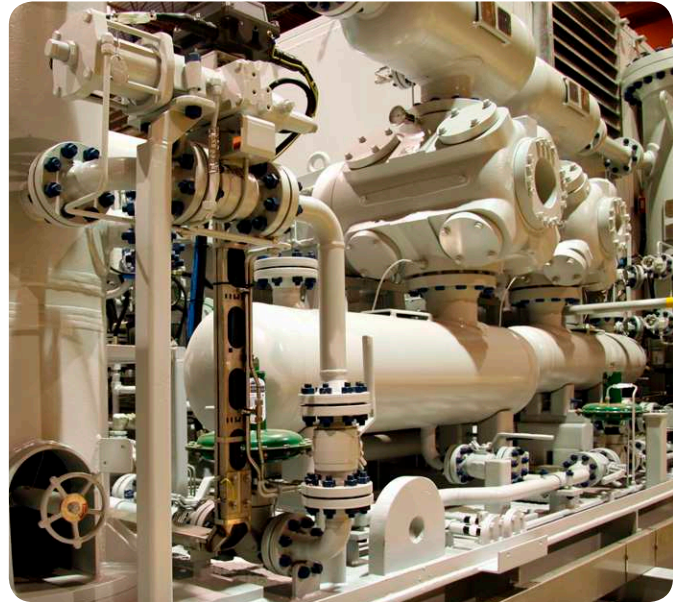
| Order number | Pump | Designation |
|-----------------|----------|--------------------------------|
| 161-140-050+924 | PDYY/C/E | solenoid valve |
| 161-140-056+924 | PDYS | solenoid valve |
| 24-1884-2324 | PDYY/C/E | pressure sensor |
| 24-1884-2397 | PDYS | pressure sensor |
| 24-2578-2041 | PDYC | accumulator: 0,32 l, 0.085 gal |
| 24-2578-2044 | PDYY | accumulator: 0,75 l, 0.2 gal |

PUB_LS/P2_17478_EN

Pump unit

RA ... U

oil



Product description

The RA multi-line pump is a unique radial piston pump with stackable pump elements. The modular pump design allows up to five pump elements, each with one, two or four outlets. A later outlet reduction or outlet extension is thus possible.

The displacement of all outlets from a pump element is adjustable by a common setting device, setting range 33–100%. Several different mechanical or electric motor drives are available.

Features and benefits

- Modular pump-to-point solution for 1 to 20 lubrication points
- Depending on drive speed respective of selected drive ratio, RA pumps cover feed rates of some droplets until $36 \text{ cm}^3/\text{min}$ ($2.2 \text{ in}^3/\text{min}$)
- Drive direction left or right
- Compatible with mineral- and synthetic-based oil
- Vibration-proof, marine and ATEX versions available

Applications

- Supplies different lubrication zones, lubrication points or chain pins
- General industry, total loss and small oil-circulation applications
- Economic power unit for sealing oil systems
- All types of gas compressors and large pumps
- Marine, valve-seat lubrication on large four-stroke engines

Technical data

| | |
|------------------------------|---|
| Function principle | radial piston pump with stackable pumping elements |
| Operating temperature | -15 to 80 °C, +5 to +176 °F |
| Operating pressure | 10 to 63 bar, 145 to 915 psi depending on drive speed and oil viscosity |
| Outlets | 1 to 20 (max. 5 elements with 1, 2 or 4 outlets) |
| Lubricant | mineral- and synthetic-based oil, 25 to 2 500 mm ² /s |
| Metering quantity per outlet | 0.007–0.02 cm ³ /revolution 0.0004–0.0012 in ³ /revolution |
| Output per outlet | 0.07–36 cm ³ /min 0.004–2.2 in ³ /min |
| Internal ratio | 1:1, 5:1, 10, 5:1, 15:1, 25:1, 75:1, 125:1 |
| Dimensions | min. 113 × 54 × 54 mm max. 220 × 54 × 54 mm min. 4.45 × 2.13 × 2.13 in max. 8.68 × 2.13 × 2.13 in |
| Drive speed | 10 to 1 800 r/min |
| Protection class | min. IP 55 |
| Mounting position | any |
| Options | with manual hand crank for pre-lubrication, customized pre-set volume version with two inlet sections for two different oil types |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
11103 EN; 951-170-230 EN

3-D data and product configuration:
skf-lubrication.partcommunity.com/3d-cad-models/

Pump unit

RA ... U

| Order number configurator | RA | | | | | | | | | | | 0001 | |
|--|----|--|--|--|--|--|---|---|---|---|---|------|--|
| Product series | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| RA = radial piston pump Drive; rotary 1UA = coaxial without gear reduction 3UA = coaxial with gear reduction 2UB = bevel gear Ratio 00 = 1:1 (only for 1UA drive) 01 = 10.5:1 (only for 3UA drive) 05 = 5:1 15 = 15:1 25 = 25:1 75 = 75:1 13 = 125:1 Drive location / = coaxial A = drive location A (only for 3UA drive) B = drive location B (only for 3UA drive) Pump elements, define max. 5 elements 1 = 1 element with 1 outlet 2 = 1 element with 2 outlets 4 = 1 element with 4 outlets Pre-lubrication D = pre-lubrication (only for 2UB drive) / = without pre-lubrication crank Drive direction R = right (2UB drive with pre-lubrication only) L = left Design key 0001 = standard including FPM seals | | | | | | | | | | | | | |



Accessories

| RA pump elements | |
|------------------|------------------------------|
| Order number | Designation |
| 24-1557-3520 | pump element, with 1 outlet |
| 24-1557-3521 | pump element, with 2 outlets |
| 24-1557-3522 | pump element, with 4 outlets |

PUB_LS/P2_17478_EN

Pump unit

RA ... M / RAB



oil

Product description

The RA radial piston pump features a modular design that enables use of up to five stackable pump elements, and outlet reduction or expansion can be accomplished easily. Displacement of all outlets from a pump element is adjustable by a common setting device and features a setting range of 33-100%. The RAB series pump have a pre-assembled oil reservoir.

Features and benefits

- Pump-to-point solution for 1 to 20 lubrication points
- Covers feed rates of certain droplets 36 cm³/min
- Left or right drive direction
- Compatible with mineral and synthetic oils
- Vibration-proof, marine and ATEX versions available

Applications

- General industry, total loss, sealing and small oil-circulation applications
- Gas compressors and large pumps
- Marine



NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
11103 EN; 951-170-230 EN

3-D data and product configuration:
skf-lubrication.partcommunity.com/3d-cad-models/

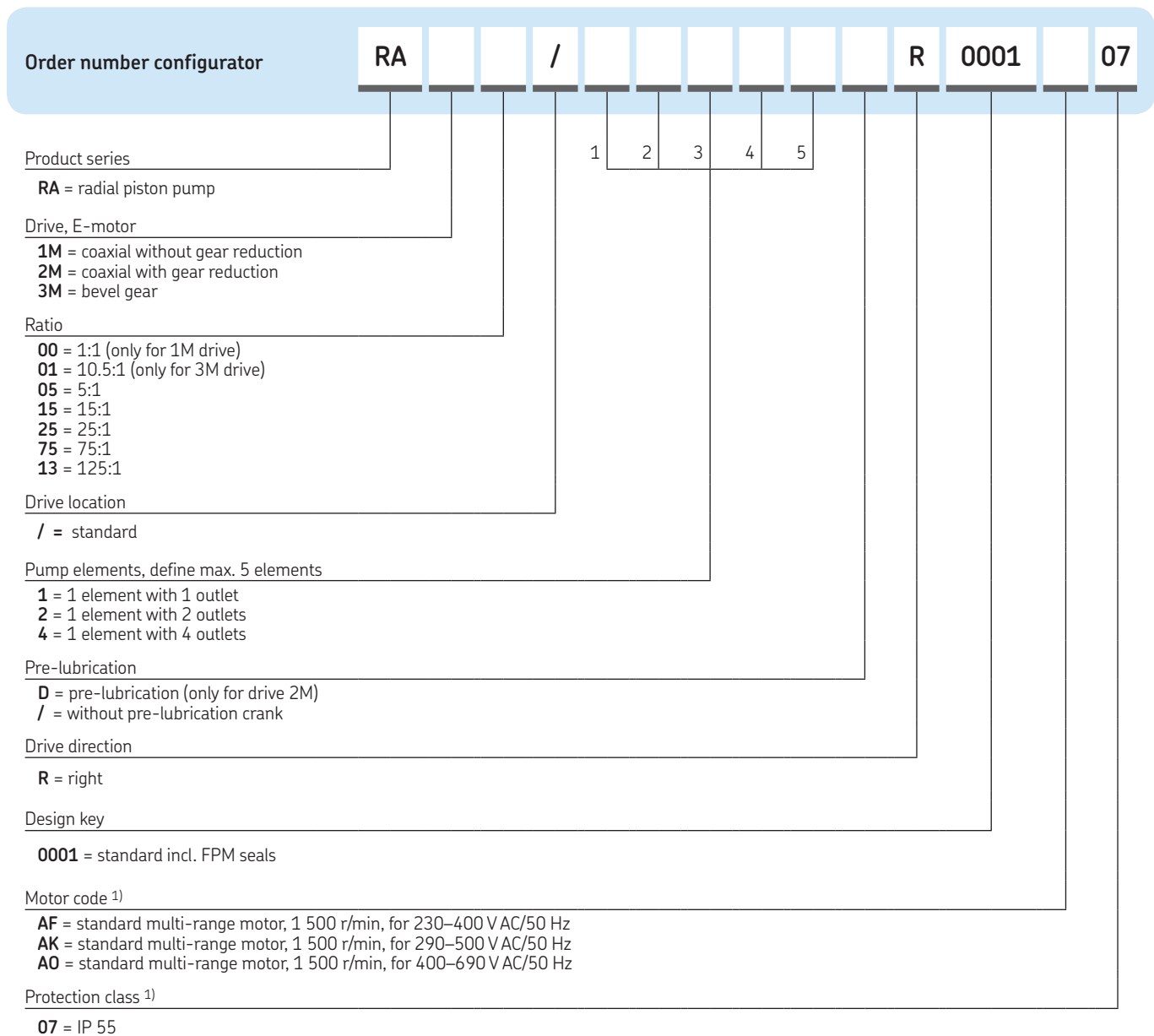
Technical data

| | |
|------------------------------|--|
| Function principle | radial piston pump with stackable pumping elements, mechanically or electrically operated |
| Operating temperature | -15 to 80 °C, +5 to 176 °F electrically operated: -15 to 40 °C; +5 to +104 °F |
| Operating pressure | 10 to 63 bar, 145 to 913 psi depending on drive speed and oil viscosity |
| Outlets | 1 to 20 (max. 5 elements with 1, 2 or 4 outlets) |
| Lubricant | mineral and synthetic oil, 25 to 2 500 mm ² /s |
| Reservoir | 3, 7, 15 l and more, 0.8, 1.8, 4 gal and more |
| Metering quantity per outlet | 0.007–0.02 cm ³ /revolution 0.0004–0.001 in ³ /revolution |
| Output per outlet | 0.07–36 cm ³ /min 0.004–2.2 in ³ /min |
| Internal ratio | 1:1, 5:1, 10:5:1, 15:1, 25:1, 75:1, 125:1 |
| Drive speed | 10 to 1 800 r/min |
| E-motor drive | with 3-phase motor |
| Connection in/outlet | G ¹ / ₈ |
| Dimensions | without reservoir: min. 113 × 54 × 54 mm max. 220 × 54 × 54 mm min. 4.45 × 2.13 × 2.13 in max. 8.68 × 2.13 × 2.13 in with reservoir: min. 400 × 333 × 140 mm max. 650 × 441 × 288 mm min. 15.7 × 13.1 × 5.5 in max. 25.6 × 17.4 × 11.3 in |
| Protection class | min. IP 55 |
| Mounting position | any, RAB versions vertical |
| Options | with manual hand crank for pre-lubrication, customized pre-set volume, reservoir options with further accessories |

PUB LS/P2 17478 EN

Pump unit

RA ... M

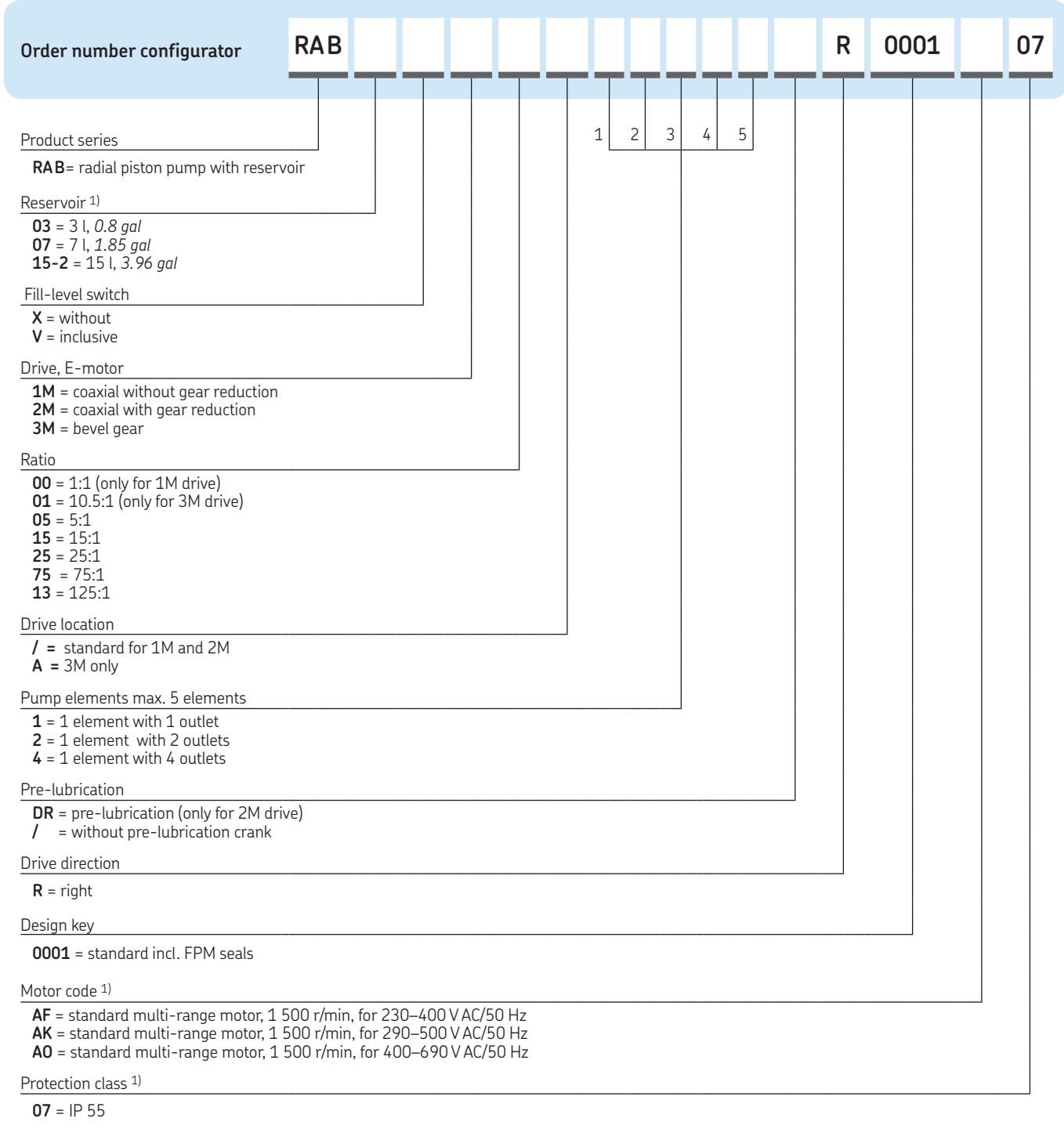


¹⁾ further models on request

Pump unit

RAB

01



¹⁾ further models on request

Pump unit

RA ... accessories

RA ...U drive assembly

| Order number | Designation |
|--|--|
| 1UA, 2UB, 3UA | mechanical drive |
| 24-0701-3000 | coaxial 1:1 |
| 24-0701-3070 24-0701-3080 | coaxial 5:1 coaxial 5:1 with pre-lubrication |
| 24-0701-3001 24-0701-3002 | bevel gear, 10,5:1, position A bevel gear, 10,5:1, position B |
| 24-0701-3071 24-0701-3081 | coaxial 15:1 coaxial 15:1 with pre-lubrication |
| 24-0701-3072 24-0701-3082 | coaxial 25:1 coaxial 25:1 with pre-lubrication |
| 24-0701-3073 24-0701-3083 | coaxial 75:1 coaxial 75:1 with pre-lubrication |
| 24-0701-3074 24-0701-3084 | coaxial 125:1 coaxial 125:1 with pre-lubrication |
| 24-1721-2000 24-1721-2001 | spacer ring, only oil, for ratio 1:1 spacer ring, only grease |

RA ... M drive assembly (please order motor separately)

| Order number | Designation |
|--|--|
| 1M, 2M, 3M | E-motor drive |
| 24-0701-3004 | coaxial 1:1 |
| 24-0701-3035 24-0701-3036 | coaxial 5:1 coaxial 5:1 with pre-lubrication |
| 24-0701-3003 24-0701-3003 | bevel gear, 10,5:1, position A bevel gear, 10,5:1, position B |
| 24-0701-3037 24-0701-3038 | coaxial 15:1 coaxial 15:1 with pre-lubrication |
| 24-0701-3039 24-0701-3040 | coaxial 25:1 coaxial 25:1 with pre-lubrication |
| 24-0701-3041 24-0701-3042 | coaxial 75:1 coaxial 75:1 with pre-lubrication |
| 24-0701-3043 24-0701-3044 | coaxial 125:1 coaxial 125:1 with pre-lubrication |
| 24-1721-2000 24-1721-2001 | spacer ring, only oil, for ratio 1:1 spacer ring, only grease |

RA tie rod ¹⁾ for ratio 1:1; 10,5:1; 15:1; 25:1; 75:1

| Order number | Designation |
|---|--|
| 44-0717-2060 44-0717-2061 44-0717-2062 44-0717-2063 44-0717-2064 | for 1 pump element for 2 pump elements for 3 pump elements for 4 pump elements for 5 pump elements |
| DIN125-B6.4-ST DIN934-M6-8 | washer, 6.4 DIN125 ¹⁾ nut ¹⁾ |

RA tie rod ¹⁾ for ratio 5:1; 125:1

| Order number | Designation |
|---|--|
| 44-0717-2069 44-0717-2070 44-0717-2071 44-0717-2072 44-0717-2073 | for 1 pump element for 2 pump elements for 3 pump elements for 4 pump elements for 5 pump elements |
| DIN125-B6.4-ST DIN934-M6-8 | washer, 6.4 DIN125 ¹⁾ nut ¹⁾ |

RA pump elements for oil and grease

| Order number | Designation |
|---------------------|---------------|
| 24-1557-3520 | for 1 outlet |
| 24-1557-3521 | for 2 outlets |
| 24-1557-3522 | for 4 outlets |

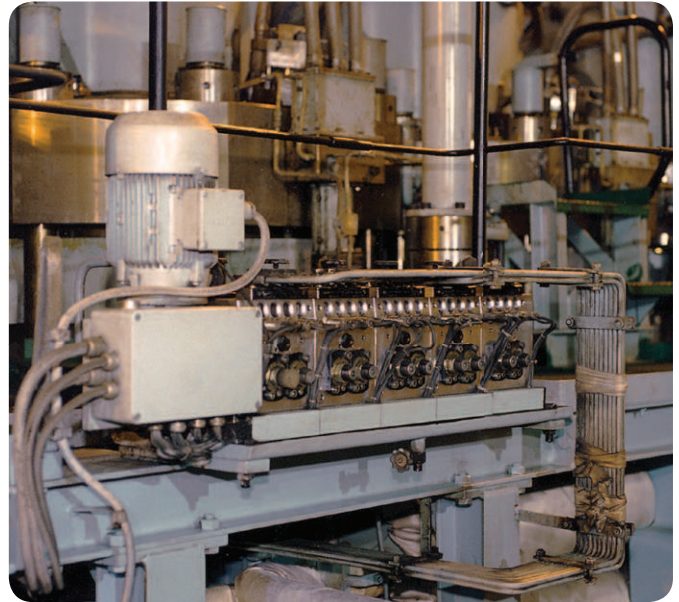
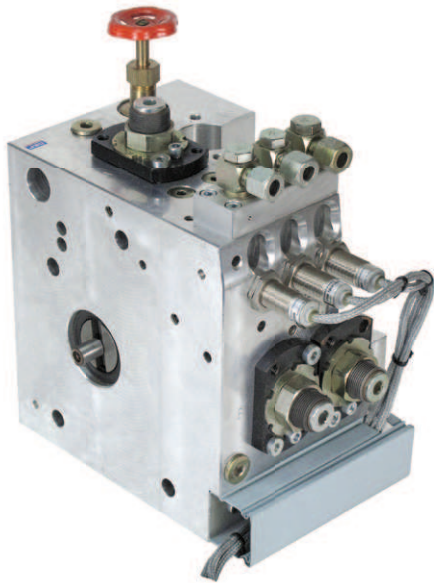
RA accessories

| Order number | Designation |
|---------------------|-------------|
| 24-0413-3490 | cover |
| 95-0006-0917 | cap nut |
| 24-0801-2070 | hand crank |

¹⁾ two required per pump

Pump unit

PC



Product description

Designed for total-loss lubrication systems with significant oil volume requirements, the PC pump unit features from 1 to 28 outlets. Delivery volume can be sub-divided using a progressive-type distributor, enabling the pump to cover up to 224 lubrication points.

This all-in-one pump unit consists of a frequency-controlled E-motor with gear reduction, pump modules with pumping elements for six pre-defined settings, optical/electrical flow controls, additional sensors for low level and optional drive speed, safety valves and connections for heating oil. Its integrated shut-off valves, one per module, allow the use of different lubricating oil and/or pumping element replacement during operation. The terminal box with pre-wired sensors contains a pushbutton for pre-lubrication.

Features and benefits

- Accurate, robust lubrication pump assembly
- Load-dependent, variable-speed operation as standard
- E-motor with electrically operated air fan enables wide speed range
- Ease of operation, maintenance and assembly
- Assembly brackets for hanging or standing position
- 24/7 operation in arctic and tropical conditions

Applications

- Marine industry
- Cylinder lubrication for two-stroke crosshead diesel engines with 6 000–80 000 kW power rating
- Special small-sized, oil-circulation systems

Technical data

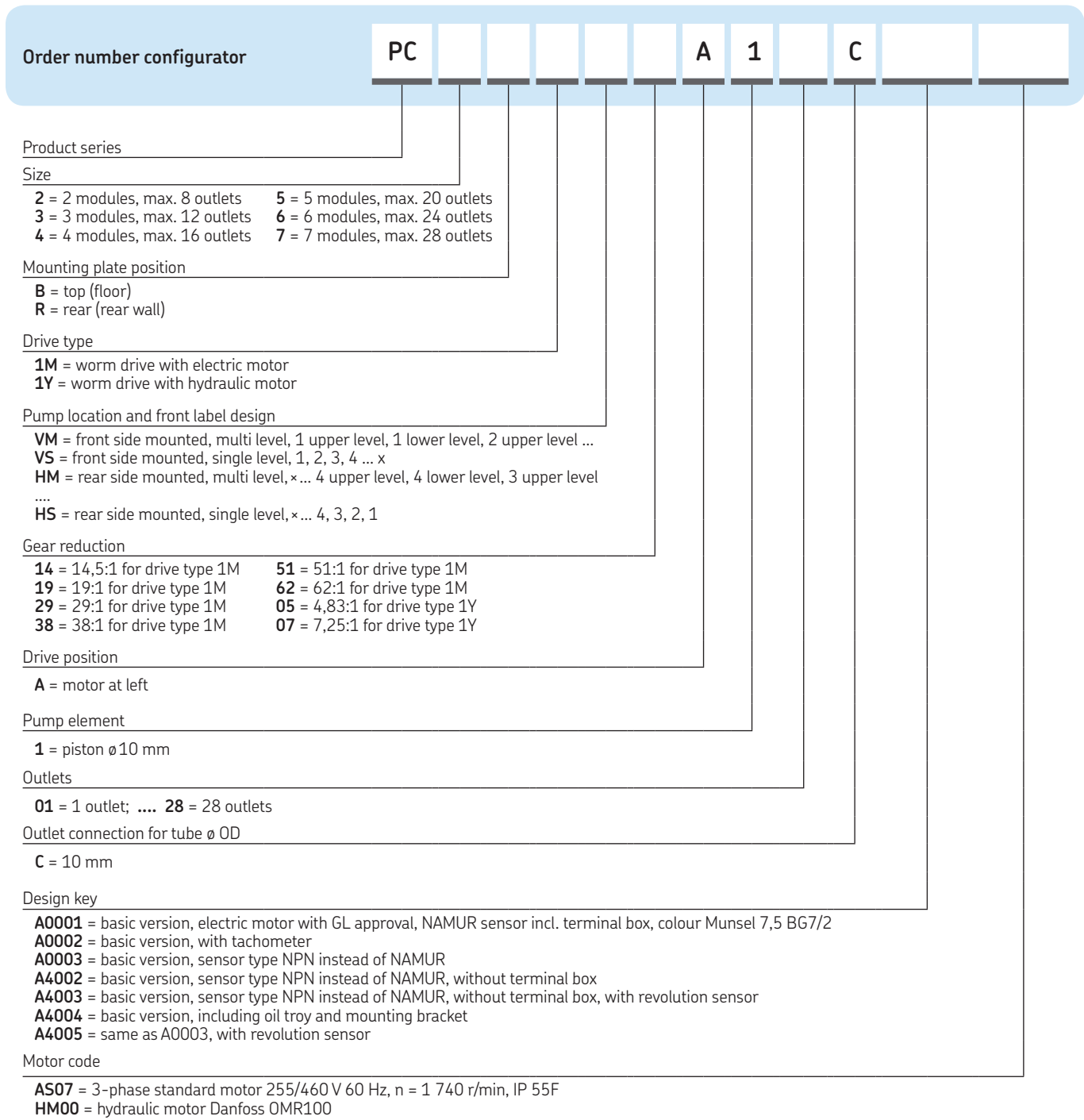
| | |
|--|---|
| Function principle | modular electrically or hydraulically operated piston pump unit in marine standard, with non-flow sensors and oil-heating connections |
| Operating temperature | +5 to 45 °C, +41 to 113 °F |
| Operating pressure | max. 50 bar, 725 psi |
| Outlets. | 1 to 28 |
| Lubricant. | mineral oil up to SAE 5012 to 2 000 mm ² /s |
| Lubricant supply | by overhead reservoir, max. inlet pressure 2 bar, 30 psi |
| Metering quantity per outlet | 1,74–227 cm ³ /min, 0,1–14 in ³ /min |
| Internal ratio | 4.83; 14.5; 19; 29; 38; 51; 62 : 1 |
| Output per outlet. | 0,27–1,1 cm ³ , 0,016–0,67 in ³ |
| Connection | inlet: G 1 ¹ / ₄ outlet: G 1 ¹ / ₄ for tube ø10 mm OD |
| Electrical connection sensor | 24 V DC |
| Hydraulic drive option | 100 cm ³ /revolution, 60–360 r/min for i = 4.81:1 and 7.25:1 only |
| Dimensions | min. 610 × 513 × 320 mm max. 610 × 1 580 × 320 mm min. 24 × 20.2 × 25.6 in max. 24 × 62.2 × 25.6 in |
| Protection class | IP 55F |
| Mounting position | horizontal |
| Options | version with mainshaft revolution; sensor; sensors NPN instead of NAMUR |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication: **951-170-208**

Pump unit

PC

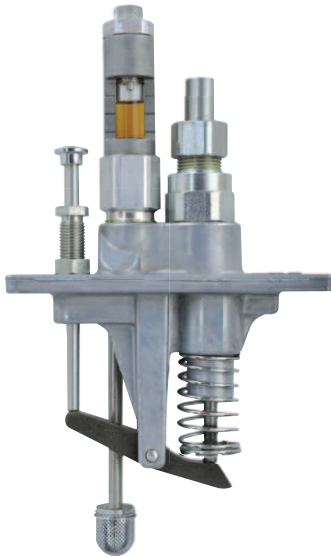


PC accessories

| Order number | Designation |
|--------------|--|
| 24-0404-2493 | gasket set with seals spare pumping element |
| 24-1557-3560 | |
| 24-1751-2760 | filter assembly, 100 µm filter element only |
| 24-0651-3519 | |

Pump

55i



oil

Product description

The positive-displacement, single-action 55i pumps are fully adjustable by means of manually modifying the angle of the rocker arm to the cam. The pump operation is a two-stage process. As the camshaft rotates, the cam mechanically forces the pump plunger forward, displacing a measured volume of oil. On the second or return stroke, a spring assists the plunger to return for prime.

All pump elements are designed with a pushbutton for manual pre-lubrication.

Features and benefits

- Easy adjustment of flow rate
- Pushbutton for pre-lubrication and system de-aeration
- Modular box lubricator mounting for ease of maintenance
- Pumps with suction tube for oil suction from the lubricator box or with direct feed by overhead reservoir
- With or without sight glass for visual flow indication
- For operating viscosity up to 1 700 mm²/s

Applications

- Gas engines
- Reciprocating compressors
- High-pressure oil, total-loss lubrication systems

Technical data

| | |
|------------------------------|--|
| Function principle | camshaft-operated piston pump |
| Operating temperature | -20 to +70 °C, -4 to +158 °F |
| Operating pressure | K 3/8: max. 240 bar, 3 500 psi K 1/4: max. 400 bar, 6 000 psi |
| Lubricant | mineral- or synthetic-based oil, viscosity max. 1 700 mm ² /s |
| Outlets | 1 to 7 |
| Metering quantity per stroke | K 3/16 in: 0,20 cm ³ , 0.0120 in ³ K 1/4 in: 0,302cm ³ , 0.0184 in ³ K 3/8 in: 0,68 cm ³ , 0.0415 in ³ |
| Reservoir | 1,4 to 3,8 l, 0.37 to 1.0 gal depends on outlet quantity |
| Internal ratio | 37.5:1; 60:1; 112.5:1 |
| Drive speed | <20 r/min; depends on box lubricator |
| Electrical motor drives | for pumps with 112.5:1 and 300:1 ratio only |
| Connection outlet | 1/8 NPTF |
| Dimensions | min. 127 × 88 × 35 mm, max. 127 × 132 × 35 mm, min. 5 × 3 15/32 × 1 3/8 in max. 5 × 5 3/16 × 1 3/8 in outer parts when installed in box lubricator |
| Mounting position | vertical |
| Options | pumping elements without sight glass lubrication sentries to control the oil-level and camshaft rotation, oil-level regulator, |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
FORM 442834 EN

Pump

55i

Order number configurator

55i

1 2 3 4 5 6 7

Product series

55i = camshaft-operated piston pump

Reservoir

3 = 1,4 l, 3 *pint*, max. 3 single pumps

4 = 1,9 l, 4 *pint*, max. 5 single pumps

8 = 3,8 l, 8 *pint*, max. 7 single pumps

Drive / gear ratio / available reservoir size / speed

| Designation | Drive R = right L = left B = rear | Ratio | Reservoir | | Speed r/min max. |
|---|--|----------|------------|-------------|------------------------|
| | | | liter | <i>pint</i> | |
| A rotary drive, internal gear and ratchet | R or L | 37,5:1 | 1,9 3,8 | 4, 8 | 700 |
| B internal ratchet and external lever | R or L | 75 teeth | 1,9 3,8 | 4, 8 | 1100 |
| C internal spur gear, pulley, machine drive | R or L | 112,5:1 | 1,9 3,8 | 4, 8 | 1200 |
| D external gear drive, specific OEM frame | R or L | 60:1 | 1,9 | 4 | 1200 |

Single pumps

| Designation | Piston ø | | Inlet | Sight glass | Operating pressure max. | Metering quantity per stroke max. | | | Order number Spare part | |
|---------------------------------|----------|------|--------------|-------------|-------------------------|-----------------------------------|-----|-------|-------------------------|-----------------|
| | mm | inch | | | | bar | psi | drops | | cm ³ |
| 1 vacuum feed | 6,4 | 1/4 | suction tube | • | 400 | 6 000 | 9 | 0,302 | 0.0184 | 880550 |
| 2 vacuum feed | 9,5 | 3/8 | suction tube | • | 240 | 3 500 | 21 | 0,680 | 0.0415 | 880560 |
| 3 pressure inlet, manifold feed | 4,8 | 3/16 | 1/8 NPTF | • | 400 | 6 000 | 6 | 0,200 | 0.0120 | 880553 |
| 4 pressure inlet, manifold feed | 6,4 | 1/4 | 1/8 NPTM | • | 400 | 6 000 | 9 | 0,302 | 0.0184 | 880551 |
| 5 pressure inlet, manifold feed | 9,5 | 3/8 | 1/8 NPTM | • | 240 | 3 500 | 21 | 0,680 | 0.0415 | 880561 |
| 6 direct feed | 6,4 | 1/4 | 1/8 NPTF | – | 400 | 6 000 | 9 | 0,302 | 0.0184 | 880552 |
| 7 direct feed | 9,5 | 3/8 | 1/8 NPTF | – | 240 | 3 500 | 21 | 0,80 | 0.0415 | 880554 |

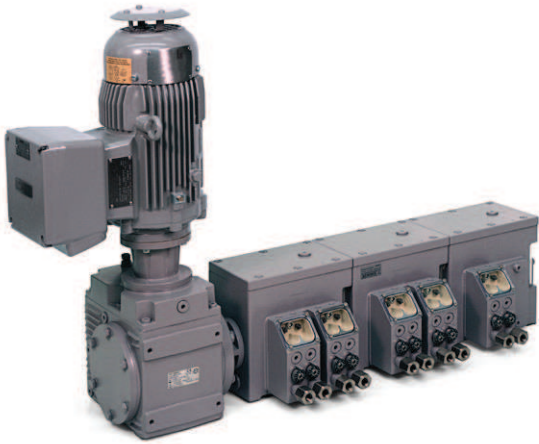
55i Accessories

| Order number | Designation |
|--------------|--|
| 880463 | lubricator flow switch; monitors model 55i lubricant flow |
| 880555 | lube sentry; monitors camshaft rotation and reservoir level |
| 880556 | lube sentry; same as model number: 880555, except suction is 1/2 inch shorter, for pre-warning |
| 880496 | oil-level regulator; automatically fills lubricator reservoir from header reservoir |
| 350654 | cover plate; gasket |
| 250132 | cover plate assembly |
| 70224 | cover plate screws |
| 276517 | armored sight glass kit |

Pump unit

JM

oil



Product description

The multi-line JM oil lubrication pump is a high-pressure pump that provides a maximum continuous operating pressure of 600 bar (8 700 psi). Its modular design features unique, adjustable, dual-piston pumping elements (separate dosing and high-pressure booster piston) in combination with an optical drip indicator that delivers outstanding reliability.

Depending on the application, the pump can be machine or electrically driven. The JM pump is available in a pressure-tight design that is suitable for use with overhead lubrication oil tanks. It can deliver all mineral oils with an operating viscosity between 25 and 3 000 mm²/s.

Features and benefits

- Designed for 24/7 operation
- Three piston sizes cover output from 0,17 to 5,0 cm³/min (0,01 to 0,29 in³/min) per outlet
- Individual outlet settings between 25 and 100%
- Pressure-tight design available
- Can be monitored according to API 618 standards
- Most reliable replacement for all standard box lubricators

Applications

- Reciprocating gas compressors, mainly in an ATEX environment
- Pump-to-point lubrication of packings and cylinders
- Petro-chemical industry

Technical data

| | |
|---------------------------------------|---|
| Function principle | cam-operated piston pump in modular design, rotary or electrically operated |
| Operating temperature | 0 to +40 °C, +32 to +104 °F |
| Operating pressure | max. 600 bar, 8 700 psi |
| Outlets | 1 to 28 |
| Lubricant | mineral- or synthetic-based oil, 25 to 3 000 mm ² /s |
| Metering quantity per stroke | 0,017–0,2 cm ³ 0,001–0,012 in ³ |
| Reservoir | per module 2 l, 0,5 gal |
| Internal ratio | 1:1, 35.1:1, 62.8:1, 83.2:1, 100.9:1, 125.7:1 |
| Drive speed main shaft n ₂ | 10 to 25 r/min |
| Metering quantity per outlet | 0,17–5,0 cm ³ /min, 0,01–0,29 in ³ /min |
| Outlet connection | G 1/4, tube ø 6 or 8 mm OD |
| Drive | 3-phase motor or mechanical |
| Dimensions | min. 315 × 200 × 260 mm max. 1 455 × 200 × 260 mm min. 12.4 × 7.87 × 10.24 in max. 57.3 × 7.87 × 10.24 in |
| Protection class | min. IP 55F, ATEX available |
| Mounting position | horizontal, level surface |
| Options | pressure-tight design for overhead reservoirs, additional oil reservoir with heater and oil-level sensor, camshaft rotation sensor, oil flow pulse transmitters in ATEX |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication: **951-170-019; 951-180-073; 14600; 1-3007**

Pump unit

JM

Order number configurator

JM - **3M** - **A** **AG07**

Product series

Oil reservoir ¹⁾ and number of outlets

02 = 2 l, 0.53 gal, max. 4 outlets
04 = 4 l, 1.1 gal, max. 8 outlets
06 = 6 l, 1.6 gal, max. 12 outlets
10 = 10 l, 2.6 gal, max. 20 outlets
12 = 12 l, 3.2 gal, max. 24 outlets
14 = 14 l, 3.7 gal, max. 28 outlets
14 .. 24 = twin version with drive M, max. 28 outlets

Oil reservoir

A = pressure tight, feed by overhead reservoir ¹⁾
B = ventilated

Drive type

3M = E-motor operated including gear reduction ²⁾

Gear ratio ¹⁾

39 = 35.1:1
57 = 62.8:1
78 = 83.2:1
98 = 100.9:1
13 = 125.7:1

Drive

A = left
B = right
M = middle (left max. 24 outlets, right max. 24 outlets)

Metering quantity, selection of pump element size

1 = 0,025–0,10 cm³, 0.0015–0.006 in³
2 = 0,05–0,20 cm³, 0.003–0.012 in³
3 = 0,017–0,07 cm³, 0.001–0.004 in³
0 = mixed design, please specify

Outlets

01 = 1 outlet

28 = total number of outlets

Connection outlet for tube ø OD

W = 8 mm solderless
X = 8 mm solderable
Y = 6 mm solderless
Z = 6 mm solderable
 - = G 1/4 female, stainless steel

Modification index

A = standard

Design key ¹⁾

0001 = basic design
4068 = ATEX II 2G c IIC T4 Gb

Motor code ¹⁾

AG07 = E-motor 1 000 r/min; 1 500 r/m on request available
 protection class: IP 55F

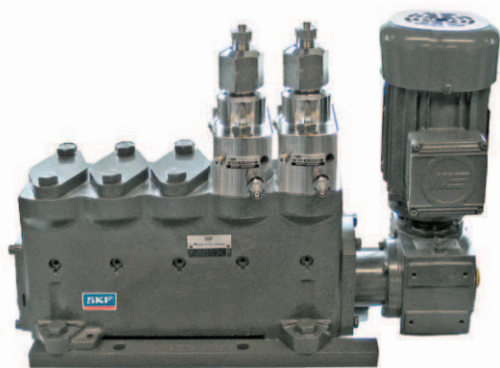


PUB LS/P2 17478 EN

¹⁾ For supply via additional or overhead reservoir (max. installation height of 10 m; 5 m in conjunction with an additional reservoir in steel design)
²⁾ For direct machine-operated versions, please consult technical support

Pump unit

SP/PFE



Product description

The SP/PFE multi-line pump is designed for very high system pressures. Its drive parts are located in the pump housing and are pre-filled with high-viscosity gear oil. The special, guided-roller tappet drives the pump element arrangement in a 100% axial direction and eliminates side forces. Each exchangeable pumping element contains a precise, volume-regulating device with scaling, a high-pressure, non-return valve and a high-pressure outlet adapter for up to 4 000 bar (58 000 psi).

Due to the pump's unique design, lubrication oil can be connected from an overhead reservoir directly to the pump elements without the use of additional oil-level controllers.

Features and benefits

- Designed for continuous 24/7 operation
- High-efficiency pumping elements
- Modular pump design enables use of up to five pumping elements
- Pressure-tight design; suitable for overhead reservoir connection
- Large stroke adjustment range 0–0,14 cm³ (0 to 0.0085 in³)
- Available as ATEX package with E-motor drive arrangement
- Rack arrangement with additional pumps, filter and flow control equipment available

Applications

- Reciprocating hyper compressors for mainly ethylene processes
- As a hydraulically drive unit for high-torque tooling
- Petro-chemical industry

Technical data

| | |
|----------------------------------|---|
| Function principle | Rotary-operated, cam-operated piston pump; with pressure-tight design for overhead reservoirs |
| Operating temperature | +15 to +40 °C, +59 to 104 °F |
| Operating pressure | max. 4 000 bar; 58 000 psi |
| Lubricant | mineral- or synthetic-based oil, < 230 mm ² /s |
| Outlet | 1 to 5 |
| Metering quantity per outlet | 0–0,14 cm ³ /stroke 0–0.0085 in ³ /stroke |
| Internal ratio | 1 : 1 |
| Material | 3-phase motor and flanged gearbox available |
| Drive speed main shaft | 10 to 500 r/min |
| E-motor drive | 10 to 500 r/min ¹⁾ |
| Connection outlet | gland and sleeve for pipe 3/8 × 1/8 |
| Connection inlet/leak oil outlet | M 14 × 1,5 |
| Dimensions | 287 × 350 × 130 cm 512 × 350 × 130 cm 11.3 × 13.8 × 5.1 in 20.15 × 13.8 × 5.1 in |
| Mounting position | vertical, pump body upright |
| Options | ATEX design, rack mounting, flow monitoring devices |

¹⁾ please specify your requirements

Pump unit

SP/PFE

Order number configurator

SP / PFE - - C

Product series
SP/PFE

Housing
1 = housing for 1 up to 2 pump elements
2 = housing for 1 up to 5 pump elements

Pump elements
1 = 1 pump elements
2 = 2 pump elements
3 = 3 pump elements
4 = 4 pump elements
5 = 5 pump elements

Modification index
C = actual version for p max. 4 000 bar, (58 000 psi), rotary-operated, double-sided drive shaft, ratio 1:1

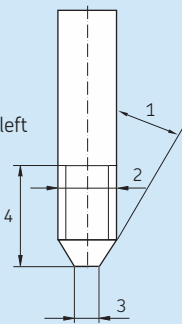
Accessories

SP/PFE pump outlets - high-pressure pipe connection required

Pipe connection

Designation

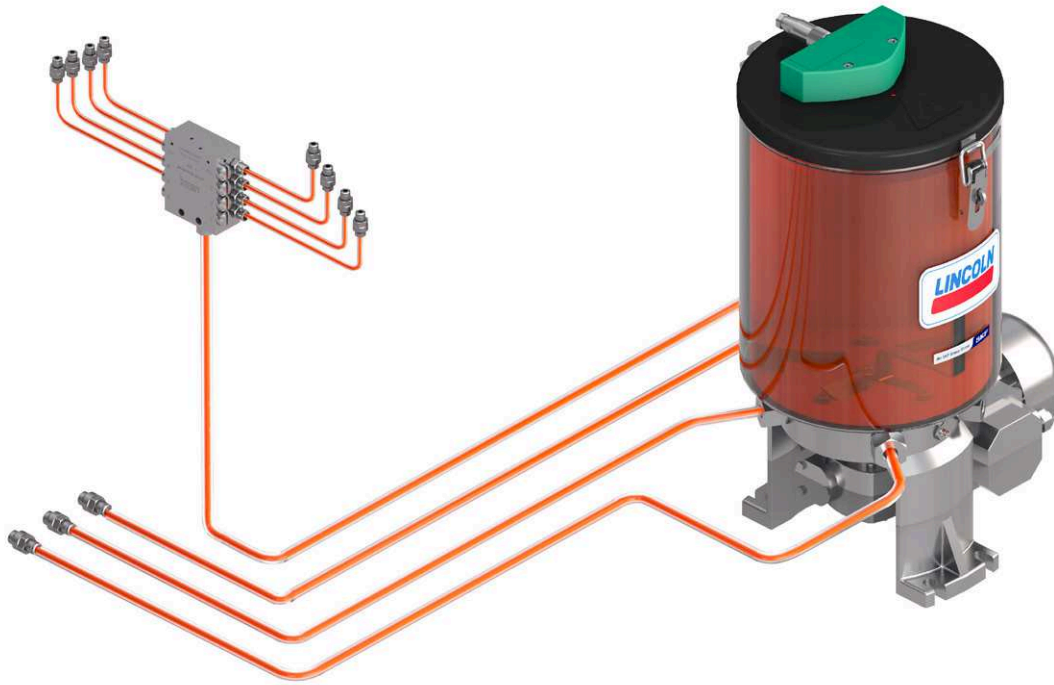
1. $29^\circ \pm 30'$
2. $\frac{3}{8}$ in 24 NF left
3. $\varnothing 5,5$ mm
4. 19 mm



SP/PFE accessories

| Order number | Designation | Operating pressure max. | |
|---------------------|------------------------------------|-------------------------|--------|
| | | bar | psi |
| 744-000-0107 | high-pressure pump head complete | 4 000 | 58 000 |
| 24-2317-2017 | high-pressure piston and body only | 4 000 | 58 000 |

Multi-line lubrication systems for grease



Grease

System description

SKF Multi-line lubrication systems consist of the following components: a pump unit, control and monitoring devices, tubing and fittings. Multi-line pump units supply lubricant to lubrication points without extra metering dividers. Thus, each lubrication point has its own pumping element. The system design is simple, accurate and most reliable.

Multi-line pumps can be actuated mechanically, electrically or hydraulically. The easily exchangeable pumping elements are usually operated by eccentric cam. Depending on the drive speed, gearbox ratio and selected pump element size, a delivery range from almost 0 to 35 cm³/min (0 to 2.13 in³/min) can be covered.

The built-in stirrer mixes the grease (grease softening process), is synchronized with the pump element suction stroke, and assists the heavy lubricant to flow into the suction chamber. This unique concept supplies heavy lubricants usually up to NLGI 3.

An individual lubrication volume setting per pump outlet is possible by selecting pumping elements with different piston diameters and/or stroke settings. The potential numbers of outlets range from 1 to 30.

SKF Multi-line grease pumps are designed for demanding applications in nearly all industries.

Most pump versions also are available with special reservoirs for oil. The P 215 and P 230 pump series enable the use of plastizer oil for the rubber industry.

Advantages:

- Sturdy; durable pump series designed for 24/7 operation
- Simple; continuous lubrication without electrical cycle timers, in most cases
- Versatile; select individual pump element characteristics and reservoir size
- Precise; set the required stroke volume at the pumping element
- Due to the use of a built-in stirrer and broad viscosity range, heaters are not required
- ATEX explosion-proof versions available
- Extra, downstream-located flow control valves or progressive metering devices possible



Systems

Grease

Applications

SKF Multi-line grease pumps have a long tradition in the heavy steel industry and meet ATEX standards for gas and dust.. Their reliability standard is specified for high-stressed machinery in sensitive and/or dirty areas with pressure requirements up to 350 bar (5 800 psi) such as:

- Construction and mining machinery
- Tunnel-boring machines
- Forging, bending, forming and cutting presses
- Crushers, cranes and conveyors
- Pumps and compressors
- Rubber-mixing machinery
- Water and slurry pumps



Multi-line grease pumps and pump units

PFHM



RA 45



Grease

Pumps and pump units

P 205



FF



P 212



P 215



FB



P 230



Overview of grease pumps and pump units

Hydraulically operated pump units

| Product | Lubricant grease NLGI | | | | Outlets | Reservoir ⁶⁾ | | Metering quantity per outlet | | Operating pressure max. | | Page |
|-------------|-----------------------|---|---|---|---------|-------------------------|----|------------------------------|----------------------|-------------------------|-------|------|
| | 0 | 1 | 2 | 3 | | kg | lb | cm ³ /min | in ³ /min | bar | psi | |
| PFHM | • | • | • | • | 1-6 | 6 | 12 | 0,16-5,0 | 0.009-0.305 | 250 | 3 625 | 32 |

Mechanically operated pump units

| Product | Lubricant grease NLGI | | | | Outlets | Reservoir ⁶⁾ | | Metering quantity per outlet | | Operating pressure max. | | ATEX ³⁾ | Page |
|----------------------------|-----------------------|---|---|---|---------|-------------------------|---------|------------------------------|----------------------|-------------------------|-------|--------------------|------|
| | 0 | 1 | 2 | 3 | | kg | lb | cm ³ /min | in ³ /min | bar | psi | | |
| RA20/45 | • | • | • | - | 1-12 | 2-5 | 4.4-10 | 0,07-6,0 | 0.004-0.37 | 60 | 870 | • ⁴⁾ | 34 |
| P 205 | • | • | • | - | 1-5 | 4-30 | 8.8-66 | 0,08-4,20 | 0.005-0.26 | 350 | 5 075 | • ⁵⁾ | 36 |
| FF | • | • | • | • | 1-12 | 4-10 | 8.8-22 | 0,04-6,90 | 0.002-0.37 | 350 | 5 075 | • ⁴⁾ | 38 |
| P 215 ²⁾ | • | • | • | - | 1-15 | 4-100 | 8.8-220 | 0,55-3,15 | 0.033-0.19 | 350 | 5 075 | • ⁵⁾ | 42 |
| FB | • | • | • | • | 1-24 | 6-30 | 13-66 | 0,04-7,70 | 0.002-0.47 | 350 | 5 075 | • ⁴⁾ | 44 |
| P 230 | • | • | • | - | 1-30 | 30-100 | 66-220 | 0,55-3,15 | 0.03-0.19 | 350 | 5 075 | • | 48 |

Electrically operated pump units ¹⁾

| Product | Lubricant grease NLGI | | | | Outlets | Reservoir ⁶⁾ | | Metering quantity per outlet | | Operating pressure max. | | ATEX ³⁾ | Page |
|----------------------------|-----------------------|---|---|---|---------|-------------------------|---------|------------------------------|----------------------|-------------------------|-------|--------------------|------|
| | 0 | 1 | 2 | 3 | | kg | lb | cm ³ /min | in ³ /min | bar | psi | | |
| RA20/45 | • | • | • | - | 1-12 | 2-5 | 4.4-10 | 0,07-6,0 | 0.004-0.37 | 60 | 870 | • ⁴⁾ | 34 |
| P 205 | • | • | • | - | 1-5 | 4-30 | 8.8-66 | 0,08-4,20 | 0.005-0.26 | 350 | 5 075 | • ⁵⁾ | 36 |
| FF | • | • | • | • | 1-12 | 4-10 | 8.8-22 | 0,04-6,0 | 0.002-0.37 | 350 | 5 075 | • ⁴⁾ | 38 |
| P 212 ²⁾ | • | • | • | - | 1-12 | 30 | 66 | 2,5-25,0 | 0.152-1.52 | 350 | 5 075 | • | 40 |
| P 215 ²⁾ | • | • | • | - | 1-15 | 4-100 | 8.8-220 | 0,55-3,15 | 0.033-0.19 | 350 | 5 075 | • ⁵⁾ | 42 |
| FB | • | • | • | • | 1-24 | 6-30 | 13-66 | 0,04-7,70 | 0.002-0.47 | 350 | 5 075 | • ⁴⁾ | 44 |
| FB-XL | • | • | • | • | 1-16 | 30 | 66 | 0,04-35,0 | 0.002-2.13 | 350 | 5 075 | • ⁴⁾ | 46 |
| P 230 | • | • | • | - | 1-30 | 30-100 | 66-220 | 0,55-3,15 | 0.03-0.19 | 350 | 5 075 | • | 48 |

¹⁾ all data based on 50 Hz operation for connection with a frequency of 60 Hz, the speed and volumetric flow are increased by 20%

²⁾ NLGI 3 on request

³⁾ on request

⁴⁾ for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 125°C Db

⁵⁾ for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 120°C Db

⁶⁾ valid for $\rho=1 \text{ kg/dm}^3$

Pump unit

PFHM



Grease

Product description

The PFHM is a hydraulically operated, high-pressure multi-line pump. The one to six pumping elements are available in five sizes from 0,04 to 0,25 cm³/stroke (0.0024 to 0.0150 in³/stroke) or camshaft revolution. The ratio between the hydraulic motor and camshaft is generally 1:1.

The PFHM's sturdy steel housing and reservoir with air breather enable use in dusty areas. When utilized in combination with downstream-located progressive divider valves, it can handle up to approximately 50 lubrication points.

The reservoir with stirrer is suitable for both grease and oil and is designed with a locking device.

Features and benefits

- Sturdy design with standard, spring-return pumping elements
- Designed for 24/7 operation in harsh environments
- Varying speed and stroke volumes enable economical lubricant settings
- Hydraulic drive without electrics
- Modular design available in corrosiveness class C3 as standard or C5-M according to DIN EN ISO 12944
- ATEX classifications

Applications

- Mining, including underground
- Hydraulically operated machinery
- Screens and crushers in quarries
- Chemical industry
- Offshore



Technical data

| | |
|----------------------------------|---|
| Function principle | hydraulically operated radial piston pump in an ATEX design |
| Operating temperature | -20 to +40 °C; -14 to +104 °F |
| Operating pressure | max. 250 bar; 3 625 psi |
| Outlets | 1 to 6 |
| Lubricant | oil and grease: up to NLGI 3 |
| Reservoir ¹⁾ | 6 kg, 12 lb |
| Metering quantity per stroke | KFG1.U0: 0,250 cm ³ ; 0.0150 in ³ KFG1.U1: 0,125 cm ³ ; 0.0076 in ³ KFG1.U2: 0,090 cm ³ ; 0.0055 in ³ KFG1.U3: 0,065 cm ³ ; 0.0040 in ³ KFG1.U4: 0,040 cm ³ ; 0.0024 in ³ |
| Metering quantity per outlet | 0,16–7,5 cm ³ /min; 0.01–0.46 in ³ /min |
| Internal ratio | 1:1 |
| Drive speed | main shaft 4–30 r/min |
| Hydraulic drive oil requirements | 51,5 cm ³ per revolution, max. 175 bar, 2 540 psi |
| Outlet connection lubricant | M 14 × 1,5; tube ø 6, 8, 10 mm |
| In/outlet hydraulic connection | M 22 × 1,5 |
| Dimensions | 580 × 230 × 230 mm 22.8 × 9.1 × 9.1 in |
| Mounting position | vertical |
| Options | C5-M |

¹⁾ valid for ρ=1 kg/dm³

Pump unit

PFHM

PFHM pumps (please order pumping elements separately)

| Order number | Designation |
|-------------------|--|
| PFHM-6-B6-C3-ATEX | standard pump including hydraulic drive, without pumping element version C3; 6 kg, 12.6 lbs reservoir; included ATEX approval: gas: II 2G c IIC TX Gb dust: II 2D c IIIC TX Db mining: I M2 |
| PFHM-6-B6-C5-ATEX | same as above, with an improved corrosion standard C5-M included ATEX approval: gas: II 2G c IIB TX Gb dust: II 2D c IIIC TX Db mining: I M2 |

PFHM accessories

PFHM pump elements, spring return

| Order number | Designation | Metering quantity per stroke | |
|--------------|--------------|------------------------------|-----------------|
| | | cm ³ | in ³ |
| KFG1.U0 | pump element | 0,250 | 0.0098 |
| KFG1.U1 | pump element | 0,125 | 0.0049 |
| KFG1.U2 | pump element | 0,090 | 0.0035 |
| KFG1.U3 | pump element | 0,065 | 0.0026 |
| KFG1.U4 | pump element | 0,040 | 0.0016 |

Pump element



Grease

Pump unit

RA20/45



Grease

Product description

The RA 20/45 radial piston pump features a modular design that enables use of up to three stackable pump elements, and outlet reduction or extension can be achieved easily.

The displacement of all outlets from a pump element is adjustable by a common setting device with a range of 33 to 100%. The grease reservoir contains a stirrer and screw conveyor to pressurize the grease into the suction chamber. This feature, in combination with a wide range of different selectable gear ratios, enables a small and continuous lubricant flow without the use of extra on/off timers.

Features and benefits

- Modular, pump-to-point solution for 1 to 12 lubrication points
- Suitable for standard NLGI 2 greases
- Grease reservoir for 2 or 4.5 kg (4.4 to 10 lb), optional level switch
- Covers feed rates of droplets up to 10 cm³/min (0.6 in³/min)
- Simple system design with adjustable outputs
- Economical, multi-line grease pump

Applications

- Compact machinery
- Conveyor systems
- Water pumps



Technical data

| | |
|------------------------------|---|
| Function principle | radial piston pump with stackable pumping elements, rotary or electrically operated |
| Operating temperature | -15 to +40 °C, +5 to 104 °F |
| Operating peak pressure | max. 63 bar, 913 psi |
| Outlets | 1 to 12 (max. 3 elements with 1, 2 or 4 outlets) |
| Lubricant | grease: up to NLGI 2 |
| Reservoir ¹⁾ | 2,0 or 4,5 kg, 4.4 or 10 lb |
| Metering quantity per outlet | 0,007–0,02 cm ³ /revolution 0.0004–0.0012 in ³ /revolution |
| Internal ratio | 5:1, 10,5:1, 15:1, 25:1, 75:1, 125:1 |
| Drive speed | 10 to 245 r/min |
| E-motor drive | with 3-phase motor |
| Outlet connection | G 3/8 |
| Dimensions | depending on the model min. 353×180×180 mm max. 660×325×180 mm min. 13.9×7.1×7.1 in max. 26×12.8×7.1 in |
| Protection class | IP 55 |
| Mounting position | vertical |
| Options | with level switch |

¹⁾ Valid for ρ=1 kg/dm³

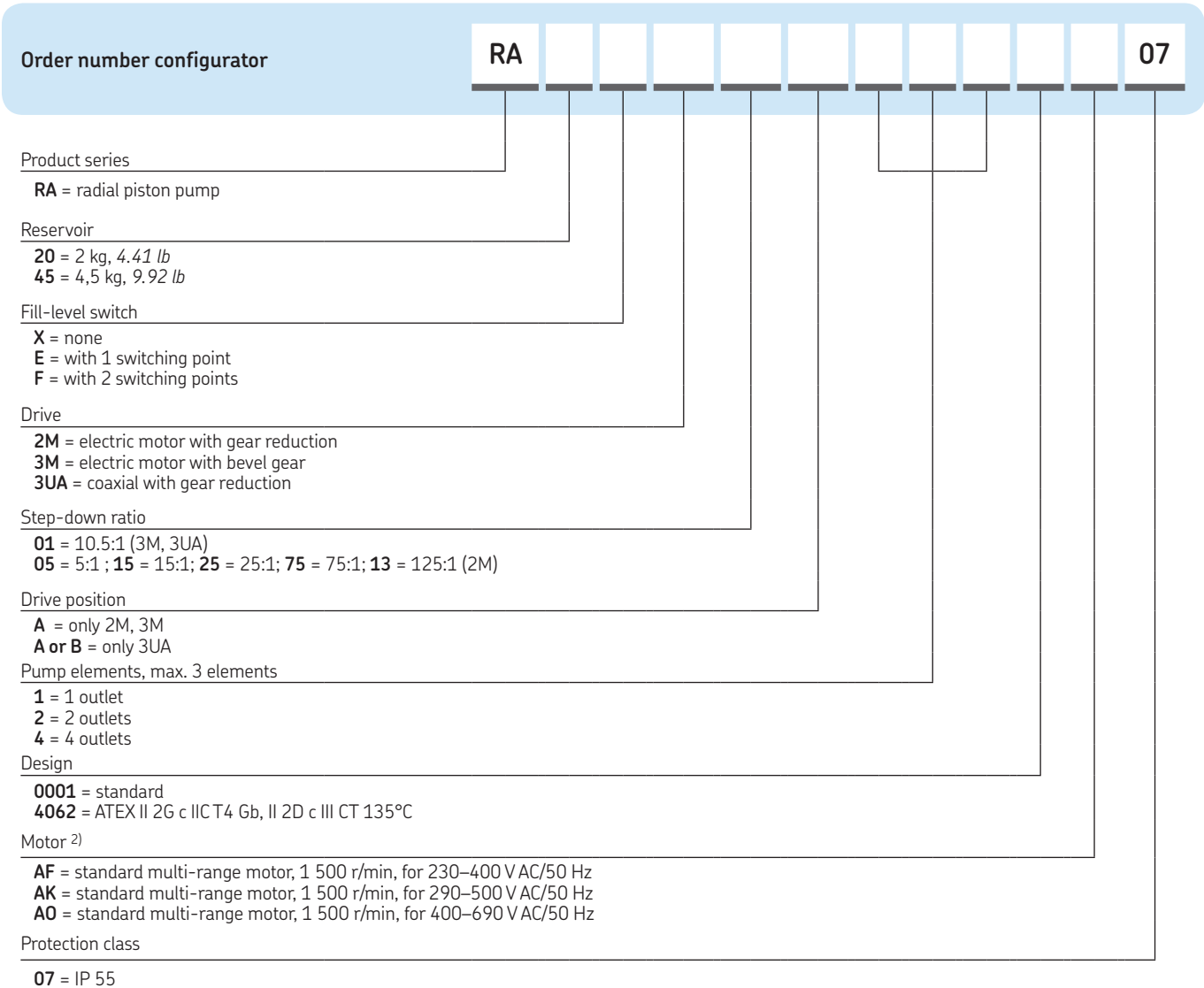
NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
11103 EN; 951-170-230 EN

3-D data and product configuration:
skf-lubrication.partcommunity.com/3d-cad-models/

Pump unit

RA 20/45 grease



Grease

¹⁾ further models on request

RA accessories

| RA pump elements and tie rods | |
|-------------------------------|----------------------------------|
| Order number | Designation |
| Pump element | |
| 24-1557-3520 | pump element for 1 outlet |
| 24-1557-3521 | pump element for 2 outlets |
| 24-1557-3522 | pump element for 4 outlets |
| Tie rod ¹⁾ | |
| 44-0717-2070 | tie rod for 1 pump element |
| 44-0717-2071 | tie rod for 2 pump elements |
| 44-0717-2072 | tie rod for 3 pump elements |
| DIN125-B6.4-ST | washer, 6.4 DIN125 ¹⁾ |
| DIN934-M6-8 | nut ¹⁾ |

¹⁾ Two required per pump

| RA reservoir for grease | |
|-------------------------|---|
| Order number | Designation |
| 24-0254-2312 | reservoir 2 kg, without fill-level switch |
| 24-0254-2334 | reservoir 2 kg, with fill-level switch E |
| 24-0254-2330 | reservoir 2 kg, with fill-level switch F |
| 24-0254-2310 | reservoir 4,5 kg, without fill-level switch |
| 24-0254-2335 | reservoir 4,5 kg, with fill-level switch E |
| 24-0254-2331 | reservoir 4,5 kg, with fill-level switch F |

RA drive assembly for grease: see page 21

Pump unit

P 205



Grease

Product description

The P 205 high-pressure, multi-line pump can supply lubricant directly to lubrication points or can be used as a centralized lubrication pump in large-sized progressive systems. It can drive up to five elements, which are available in varying sizes for optimum adjustability.

The pump's drive and eccentric shaft design, high-efficiency worm gear, minimal number of parts and multi-range motor provide several advantages. P 205 pumps are available with a three-phase flange mount and multi-range motor or with a free shaft end for use with other motors. Various gear ratios and reservoir sizes with or without level control are offered.

Features and benefits

- Durable, versatile and reliable pump series
- Suitable for grease or oil
- Designed for continual lubrication of machines and systems operating in harsh environments
- Broad range of output options
- Modular design
- Easy maintenance

Applications

- Stationary machines with a high lubricant consumption
- Turbines in hydro-electric power plants
- Needling machines
- Screens and crushers in quarries
- Material handling equipment

Technical data

| | |
|------------------------------|---|
| Function principle | electrically operated, multi-piston pump |
| Operating temperature | -20 to +40 °C, -4 to +104 °F |
| Outlets | 1 to 5 |
| Lubricant | oil: viscosity from 40 mm ² /s grease: up to NLGI 2 |
| Operating pressure | max. 350 bar, 5 075 psi |
| Materials | steel plate or plastic, depending on reservoir |
| Metering quantity per stroke | 0,04–0,23 cm ³ , 0.0024–0.014 in ³ |
| Reservoir ¹⁾ | plastic: 4 and 8 kg, 8.8 and 17.6 lb steel: 5, 10 and 30 kg, 11; 22 and 66 lb |
| Line connection | G 3/4 |
| Drive speed main shaft | grease: < 25 r/min, oil: < 25 r/min |
| Electrical connections | 380–420 V AC/50 Hz, 440–480 V AC/60 Hz 500 V AC/50Hz |
| Dimensions | depending on the model min. 406 × 280 × 230 mm max. 507 × 365 × 300 mm min. 160 × 110 × 91 in max. 200 × 144 × 118 in |
| Protection class | IP 55 |
| Mounting position | vertical |
| Options | several different level switches; ATEX versions |

¹⁾ valid for ρ=1 kg/dm³

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication: **13651**

Pump unit

P 205

Order number configurator

P 205 - - - - -

Product series

Drive
M = AC flange gear motor
F = free shaft end

Gear ratio
280 = 280:1
700 = 700:1
070 = 70:1

Reservoir
4 = plastic, 4 l, 1.05 gal
8 = plastic, 8 l, 2.11 gal
5 = steel plate, 5 l, 1.32 gal
10 = steel plate, 10 l, 2.64 gal
30 = steel plate, 30 l, 7.93 gal

Reservoir design
N = without level control
XY = for grease and oil
XL = for grease with low level control¹⁾
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements; define max. 5 elements (f.i. 4 elements K6 = 4K6, ...)
K 5 = piston ø 5 mm, output per stroke: 0,11 cm³, 0.0067 in³
K 6 = piston ø 6 mm, output per stroke: 0,16 cm³, 0.0098 in³
K 7 = piston ø 6 mm, output per stroke: 0,23 cm³, 0.014 in³
KR = adjustable output, piston ø 7 mm, output per stroke: 0,04-0,18 cm³, 0.0024-0.011 in³

Supplements to motor designation
320 - 420, 440 - 480 = multi-range motor for nominal supply voltage, 380-420 V AC/50 Hz, 440-480 V AC/60 Hz
500 = single-range motor for nominal supply voltage, 500 V/50 Hz
000 = pump without motor, with coupling flange

Grease

Accessories

P 205 pump elements, pressure-relief valves and filling connectors

| P 205 pump elements | |
|---------------------|--------------------------------|
| Order number | Designation |
| 600-27464-2 | pump element piston K 5 |
| 600-26876-2 | pump element piston K 6 |
| 600-26877-2 | pump element piston K 7 |
| 655-28716-1 | pump element adjustable KR (7) |
| 303-19285-1 | closing screw ¹⁾ |

¹⁾ for outlet port instead of a pump element

| Pressure-relief valve and filling connectors | |
|--|--|
| Order number | Designation |
| 624-29056-1 | pressure-relief valve, 350 bar, G 1/4 D 6 for tube ø 6 mm OD |
| 624-29054-1 | pressure-relief valve, 350 bar, G 1/4 D 8 for tube ø 8 mm OD |
| 304-17571-1 | filling connector G 1/4 female ¹⁾ |
| 304-17574-1 | filling connector G 1/2 female ¹⁾ |

¹⁾ filling connector fits for vacant outlet ports

PUB LS/P2 17478 EN

Pump unit

FF



Grease

Product description

The multi-line pump unit of the FF series is suitable for small- and medium-sized systems due to its flow rate and reservoir. The lubricant can be fed to the lubrication points directly or via a progressive feeder.

Designed for use with oil and stiff grease, the FF is a sturdy, vibration-resistant pump that withstands harsh environments and continuous operation.

Features and benefits

- Designed for small- and medium-sized systems
- Sturdy and vibration resistant
- Suitable for oils and very stiff greases
- Withstands harsh operating conditions and continuous operation

Applications

- Automotive industry and wind energy systems
- Construction materials machinery
- Tunnel-driving machinery, mining and conveyor systems
- Paper and boxing machinery
- Steel and heavy industry; annealing machines



Technical data

| | |
|------------------------------|---|
| Function principle | radial piston pump with stirrer, electrically operated |
| Operating temperature | -15 to +40 °C, +5 to 104 °F |
| Operating pressure | 125 to 350 bar, 1 800 to 5 075 psi |
| Lubricant | oil: mineral- and synthetic-based; viscosity from 50 mm ² /s grease: up to NLGI 3 |
| Reservoir ¹⁾ | 4 and 10 kg, 8.8 and 22 lbs |
| Metering quantity per stroke | KR 6: 0,027–0,08 cm ³ , 0.0016–0.0048 in ³ KR 8: 0,05–0,15 cm ³ , 0.003–0.009 in ³ KR 10: 0,077–0,23 cm ³ , 0.005–0.014 in ³ |
| Internal ratio | 33:1, 80:1, 150:1, 300:1, 600:1 |
| Outlet connection | 1/4 NPTF, tube ø6, 8, 10 mm OD |
| E-motor drive | with 3-phase motor |
| Drive speed main shaft | < 32 r/min |
| Dimensions | min. 450 × 370 × 230 mm max. 656 × 370 × 230 mm min. 17.7 × 14.6 × 9 in max. 25.8 × 14.6 × 9 in |
| Protection class | IP 55 |
| Mounting position | vertical |
| Options | several different reservoir designs for oil and grease, level switches, ATEX versions, pressure-limiting valves |

¹⁾ valid for ρ=1 kg/dm³

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
14129; 951-170-201; 951-180-076

Pump unit

FF

| | | | | | | | | | | |
|---|-----------|--|--|--|--|--|--|----------|-------------|-----------|
| Order number configurator | FF | | | | | | | A | 0001 | 07 |
| Product series FF | | | | | | | | | | |
| Reservoir 04 = 4 kg, 8.81 lb 10 = 10 kg, 22 lb | | | | | | | | | | |
| Level indicator X = reservoir without fill-level control/fill-level switch for grease: G = optical fill-level control (dip stick) E = fill-level switch, 1 switching point (min.) F = fill-level switch, 2 switching points (min., max.) H = fill-level switch, 3 switching points (min., min. pre-warning, max.) A = fill-level switch, 3 switching points (min., min. pre-warning, max.) for oil: S = optical fill-level control, sight glass W = read contact, 1 switching point (min.) for grease and oil: U2 = ultrasonic sensor with 2 switching points (min., max.) | | | | | | | | | | |
| Pump type 1M = motor drive with double gear reduction 2M = motor drive with single gear reduction | | | | | | | | | | |
| Drive type 1M: 08 = 80:1, 15 = 150:1, 30 = 300:1, 60 = 600:1 2M: 06 = 33:1 | | | | | | | | | | |
| Pump elements; define max. 12 elements 00-12 = pump elements, KR 6 piston ø 6 mm, p max. = 350 bar; 5 075 psi 00-12 = pump elements, KR 8 piston ø 8 mm, p max. = 200 bar, 2 900 psi 00-12 = pump elements, KR 10 piston ø 10 mm; p max. = 125 bar; 1 800 psi | | | | | | | | | | |
| Connection tube ø OD A = 6 mm C = 10 mm B = 8 mm D = 1/4 NPT- internal thread | | | | | | | | | | |
| Modification index A | | | | | | | | | | |
| Design key 0001 = basic design with adjustable pump elements | | | | | | | | | | |
| Motor code ^{1) 2)} AH = 750 r/min, for 230-400 V AC/50 Hz AM = 750 r/min, for 290-500 V AC/50 Hz AQ = 1 500 r/min, for 400-690 V AC/50 Hz AK = 1 500 r/min, for 290-500 V AC/50 Hz AF = 1 500 r/min, for 230-400 V AC/50 Hz AG = 1 000 r/min, for 230-400 V AC/50 Hz AL = 1 000 r/min, for 290-500 V AC/50 Hz AP = 1 000 r/min, for 400-690 V AC/50 Hz | | | | | | | | | | |
| Protection class ¹⁾ 07 = IP 55, ATEX on request | | | | | | | | | | |

Grease

PUB_LS/P2_17478_EN

FF Accessories: see page 47

Pump unit

P212



Grease

Product description

The P 212 is a high-pressure, multi-line pump that can drive up to 12 elements. It is capable of handling direct supply of lubrication points in multi-line systems or can be used as a centralized lubrication pump in large-sized progressive systems.

The drive and eccentric shaft design, high-efficiency worm gear and minimal number of parts provide the pump with several advantages. P 212 pumps are available with a powerful, three-phase, multi-range motor. Suitable for both grease and oil, the reservoir is offered with or without level control.

Features and benefits

- High output per pump element; 1480 cm³
- High pressure even with difficult lubricants
- Due to the high element output, no element crossporting necessary
- Sturdy and durable pump series that operates in harsh environments
- Modular design
- Easy maintenance

Applications

- Machines with a high lubricant consumption
- Tunnel boring machines
- Mining
- Rubber-mixing machines as a pump for plasticizer liquid



Technical data

| | |
|------------------------------|--|
| Function principle | radial piston pump with stirrer, electrically operated |
| Outlets | 1 to 12 |
| Operating temperature | -20 to +40 °C, -4 to +104 °F |
| Lubricant | mineral and synthetic oil and grease oil: viscosity from 40 mm ² /s grease: up to NLGI 2 |
| Operating pressure | max. 350 bar, 5 075 psi |
| Metering quantity per stroke | Piston KR 7: 0,11–0,39 cm ³ ; 0,0067–0,024 in ³ Piston KR 12: 0,33–1,12 cm ³ ; 0,02–0,07 in ³ |
| Reservoir ¹⁾ | 30 kg, 66 lb |
| Outlet connection | G 3/8 |
| Internal ratio | 67:1 |
| Output per outlet | 2,5–25 cm ³ /min, 0,15–1,5 in ³ /min |
| Drive speed main shaft | < 22 r/min |
| E-motor drive | with 3-phase motor |
| Dimensions | 880 × 510 × 350 mm 34.65 × 20.08 × 13.78 in |
| Protection class | IP 55 |
| Mounting position | vertical |

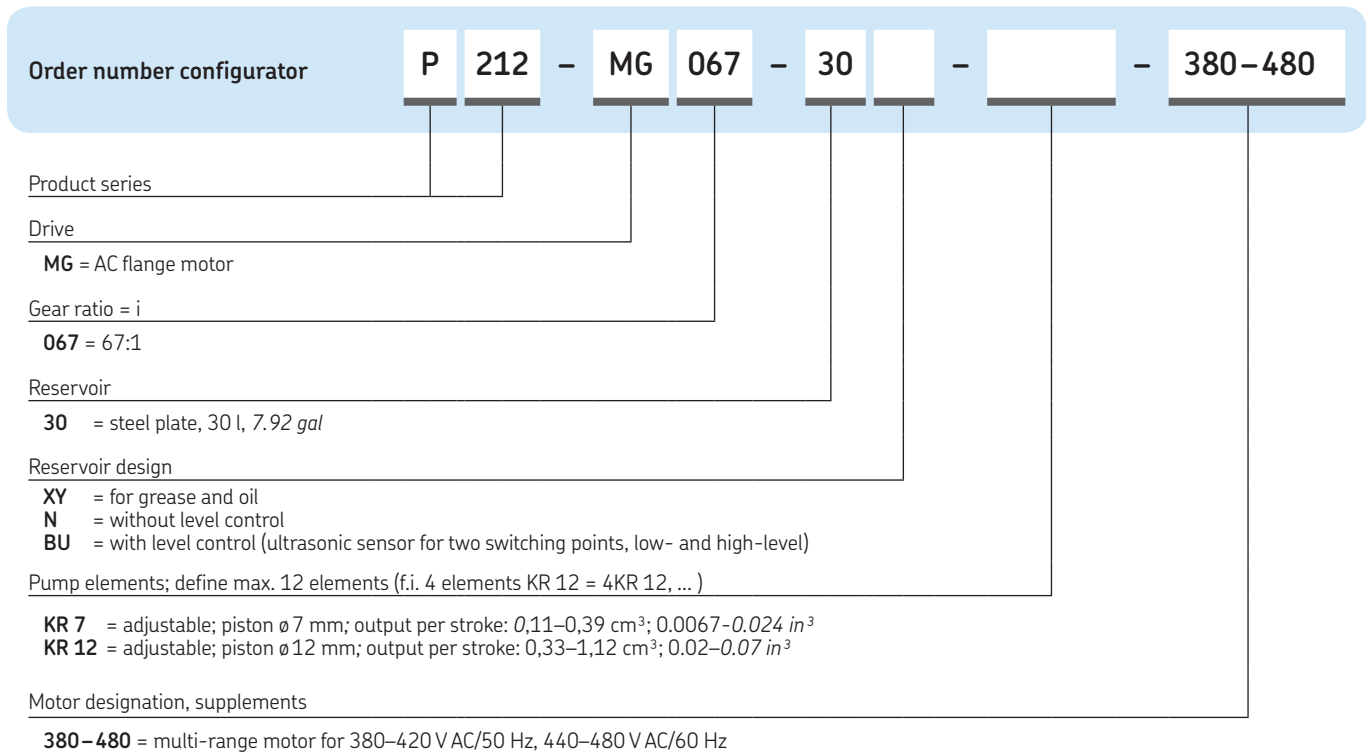
¹⁾ valid for $\rho=1 \text{ kg/dm}^3$

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
15301

Pump unit

P 212



Grease

Accessories

P 212 pump elements and pressure-relief valves



| P 212 accessories | | | |
|--------------------|-------------------------------------|-------------------------------|-------------------------|
| Order number | Designation | Connection | Operating pressure max. |
| | | | bar psi |
| 660-77835-1 | pump element KR 7 | G 3/8 | |
| 660-77619-1 | pump element KR 12 | G 3/8 | |
| 303-17431-1 | closing screw ¹⁾ | M 27 x 1,5 | |
| 624-25483-1 | pressure-relief valve ²⁾ | tube stud \varnothing 10 mm | 350 5 075 |
| 624-28362-1 | pressure-relief valve ²⁾ | tube stud \varnothing 12 mm | 350 5 075 |

¹⁾ for outlet port instead of a pump element
²⁾ to use via T-piece

PUB LS/P2 17478 EN

Pump unit

P 215



Grease

Product description

The P 215 is a high-pressure, multi-line pump that can drive up to 15 pump elements. Different sizes of adjustable elements are available. It is capable of handling direct supply of lubrication points or can be used as a centralized lubrication pump in large-sized progressive systems.

P 215 pumps are available with a three-phase, multi-range motor, with a single-range motor, with a free shaft end for use with other motors, or with an oscillating drive. Various gear ratios and reservoirs of different sizes and materials are available. The reservoirs are suitable for both grease and oil and are offered with or without level control.

Features and benefits

- Sturdy and durable pump series
- Continual lubrication of machines and systems that operate in harsh environments
- Versatile pump regarding reservoir and drive types
- Broad range of output possibilities due to high number of outlets and different sizes of pump elements
- Modular design
- Easy maintenance

Applications

- Stationary machines with a high lubricant consumption
- Screens and crushers in quarries
- Material handling equipment
- Roller coasters

Technical data

| | |
|------------------------------|--|
| Function principle | radial piston pump with stirrer; rotary, oscillating or electrically operated |
| Outlets | 1 to 15 |
| Operating temperature | -20 to +40 °C, -4 to +104 °F |
| Operating pressure | 350 bar, 5 075 psi |
| Lubricant | mineral and synthetic oil and grease oil: viscosity from 20 mm ² /s grease: up to NLGI 2 |
| Metering quantity per stroke | min. 0,11 cm ³ , 0,0067 in ³ max. 0,23 cm ³ , 0,014 in ³ |
| Reservoir ¹⁾ | plastic: 4 and 8 kg, 8,8 and 17,6 lb steel: 10, 30 and 100 kg, 22; 67 and 220 lb |
| Internal ratio | 7:1, 49:1, 100:1, 490:1 |
| Output per outlet | 0,13 to 6,4 cm ³ /min, 0,008 to 0,39 in ³ /min |
| Outlet connection | G 1/4 |
| E-motor drive | with 3-phase motor |
| Drive speed | < 28 r/min |
| Dimensions | min. 438 × 453 × 326 mm max. 1 225 × 600 × 550 mm min. 17.24 × 17.84 × 12.84 in max. 48.23 × 23.26 × 21.65 in |
| Protection class | IP 55 |
| Mounting position | vertical |
| Options | hydraulic driven; 24 V DC motor |

¹⁾ valid for $\rho=1 \text{ kg/dm}^3$

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
13651

Pump unit

P 215

Order number configurator

P
215

-

-

-

Product series

Drive
M = AC flange motor
F = free shaft end
P = oscillating drive

Gear ratio = i
490 = 490:1
100 = 100:1
049 = 49:1 (for oil only)
007 = 7:1 (for P and F drive assemblies only)

Reservoir
4 = plastic, 4 l, 1.05 gal **30** = steel plate, 30 l, 7.92 gal
8 = plastic, 8 l, 2.11 gal **100** = steel plate, 100 l, 26.42 gal
10 = steel plate, 10 l, 2.64 gal

Reservoir design
YL = for oil with floating-switch, low level
XY = for grease and oil
N = without level control
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

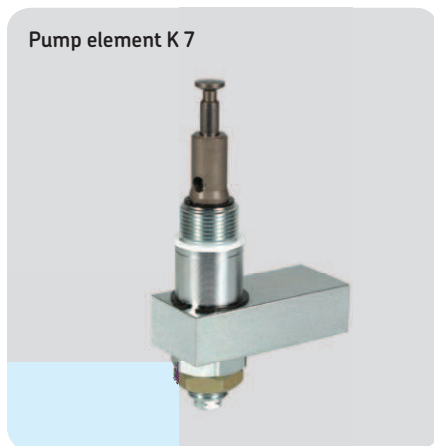
Pump elements, define max. 15 elements (f.i. 11 elements K 7 = 11K7, ...)
1-15 = number of pump elements, adjustable
K 5 = piston ø 5 mm, max. adjustable output per stroke: 0,11 cm³, 0.0067 in³
K 6 = piston ø 6 mm, max. adjustable output per stroke: 0,16 cm³, 0.0098 in³
K 7 = piston ø 7 mm, max. adjustable output per stroke: 0,23 cm³, 0.014 in³

Motor designation, supplements
320-420, 440-480 = multi-range motor for nominal supply voltages, 380-420 V AC/50 Hz, 440-480 V AC/60 Hz
500 = single-range motor for nominal supply voltages, 500 V/50 Hz
000 = pump without motor, with coupling flange

Grease

Accessories

P215 pump elements and pressure-relief valves



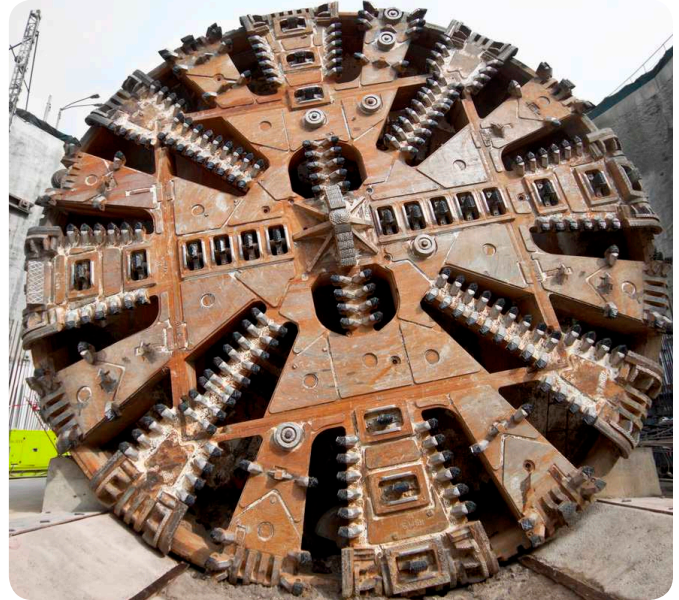
| P 215 accessories | | | | |
|-------------------|------------------------------|--------------------------|-------------------------|-------|
| Order number | Designation | Connection | Operating pressure max. | |
| | | | bar | psi |
| 600-27464-2 | pump element K 5 | G 1/4 | | |
| 600-25046-3 | pump element K 6 | G 1/4 | | |
| 600-25047-3 | pump element K 7 | G 1/4 | | |
| 303-19285-1 | closing screw ¹⁾ | M 27 x 1,5 | | |
| 624-25478-1 | pressure-relief valve | tube stud ø 6 mm | 200 | 2 900 |
| 624-25479-1 | pressure-relief valve | tube stud ø 6 mm | 350 | 5 075 |
| 624-25480-1 | pressure-relief valve | tube stud ø 8 mm | 200 | 2 900 |
| 624-25481-1 | pressure-relief valve | tube stud ø 8 mm | 350 | 5 075 |
| 624-25482-1 | pressure-relief valve | tube stud ø 10 mm | 200 | 2 900 |
| 624-25483-1 | pressure-relief valve | tube stud ø 10 mm | 350 | 5 075 |
| 304-17571-1 | filler fitting ²⁾ | G 1/4 female, M 22 x 1,5 | | |

¹⁾ for outlet port instead of a pump element
²⁾ filling connector fits for vacant outlet ports

PUB L5/P2 17478 EN

Pump unit

FB / FB-XL



Grease

Product description

The FB multi-line pump unit is equipped standard with a motor enclosure of protection class IP 55 or better. The pump is available in a design for explosive atmospheres (ATEX) on request.

There are also different fill-level switches for various applications and lubricants. We recommend the U2 ultrasonic design as the standard fill-level switch.

When the FB pump is used as an oil lubrication pump, the reservoir can be equipped with an oil-level monitor and fill-level switch "W". The oil-level monitor is designed and fitted in accordance with the customer's specific requirements as stated when ordering. Additionally, a specialized filling device and a visual fill-level indicator can be installed.

Features and benefits

- Sturdy, vibration-resistant multi-line pump
- Suitable for oil and very stiff greases
- Withstands harsh operating conditions and continuous operation
- Suitable for large systems
- Lubricant can be fed directly to lubrication points or via progressive feeder system

Applications

- Automotive industry and wind energy systems
- Construction materials machinery
- Tunnel-boring and mining, conveyor systems
- Paper and packaging machinery
- Steel and heavy industry
- Wind energy systems

Technical data

| | |
|------------------------------|---|
| Function principle | radial piston pump with stirrer |
| Operating temperature | -15 to +40 °C, +5 to 104 °F |
| Operating pressure | 125 to 350 bar, 1 800 to 5 075 psi |
| Outlets | 1-24 |
| Lubricant | oil: viscosity from 40 mm ² /s grease: up to NLGI 3 |
| Metering quantity per stroke | KR 6: 0,027-0,08 cm ³ , 0.0016-0.0048 in ³ KR 8: 0,05-0,15 cm ³ , 0.003-0.009 in ³ KR 10: 0,077-0,23 cm ³ , 0.005-0.014 in ³ for FB-XL lower level KR 7: 0,11 - 0,39 cm ³ , 0.0067-0.024 in ³ for FB-XL lower level KR 12: 0,33-1,12 cm ³ , 0.02-0.07 in ³ |
| Reservoir ¹⁾ | 6, 15, 30 kg, 13.2, 33, 66 lb |
| Outlet connection | 1/4 NPTF, tube ø 6, 8, 10 mm OD |
| Internal ratio | 45:1, 105:1, 288:1, 720:1 |
| Output per outlet | 0,04-7,7 cm ³ /min 0.0024-0.47 in ³ /min |
| Drive speed main shaft | < 32 r/min |
| E-motor drive | with 3-phase motor |
| Dimensions | min. 420 × 533 × 290 mm max. 660 × 533 × 290 mm min. 16.5 × 26 × 11.4 in max. 26 × 26 × 11.4 in |
| Protection class | IP 55 |
| Mounting position | vertical |
| Options | ATEX versions, safety valves |

¹⁾ valid for ρ=1 kg/dm³

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
**1-3026; 951-170-21; 951-170-201; 951-170-227;
 951-180-076**

Pump unit

FB

| Order number configurator | FB | | | | | | | | | | A | 0001 | | 07 |
|--|--|--|--|--|--|--|--|--|--|--|---|------|--|----|
| Product series | FB | | | | | | | | | | | | | |
| Reservoir | 06 = 6 kg, 13 lb 15 = 15 kg 33 lb 30 = 30 kg, 66 lb | | | | | | | | | | | | | |
| Level indicator | X = without for grease: G = visual indicator for grease (dip stick) E = min. level, 1 switching point, 230 V AC/DC F = min./max. level, 2 switching points, 42 V AC/DC H = min., pre-warning min., max. level, 3 switching points, 30 V DC A = min., pre-warning min., max. level, 3 switching points, 250 V AC/DC J = min./max. level and pre-warning, 4 switching points, 30 V DC for oil: S = visual indicator for oil (sight glass) W = float switch for oil, min. level, 1 switching point, 250 V AC/DC for grease and oil: U2 = ultrasonic sensor for oil/grease, min./max. level, 2 switching points, 30 V AC/DC | | | | | | | | | | | | | |
| Drive type | 1M = motor drive with double gear reduction 2M = motor drive with single gear reduction | | | | | | | | | | | | | |
| Ratio internal | 1M drive : 06 = 105:1 07 = 288:1 08 = 720:1 2M drive: 04 = 45:1 | | | | | | | | | | | | | |
| Drive position | 1M drive: B = reservoir: 6, 15 and 30 kg; 13, 33, 66 lb E = reservoir: only 6 and 15 kg; 13, 33 lb 2M drive: H = reservoir: 6, 15 and 30 kg; 13, 33, 66 lb | | | | | | | | | | | | | |
| Pump elements: define max. 24 elements | 00-24 = quantity of pump elements, piston \varnothing 6 mm; p max. = 350 bar; 5 075 psi 00-24 = quantity of pump elements, piston \varnothing 8 mm; p max. = 200 bar, 2 900 psi 00-24 = quantity of pump elements, piston \varnothing 10 mm; p max. = 125 bar; 1 800 psi | | | | | | | | | | | | | |
| Connection tube \varnothing OD | A = 6 mm C = 10 mm B = 8 mm D = $\frac{1}{4}$ NPT- internal thread | | | | | | | | | | | | | |
| Modification index | A = actual version | | | | | | | | | | | | | |
| Design key | 0001 = standard | | | | | | | | | | | | | |
| Motor code ¹⁾ | AG = 1 000 rpm, for 230-400 V AC/50 Hz AF = 1 500 rpm, for 230-400 V AC/50 Hz AL = 1 000 rpm, for 290-500 V AC/50 Hz AK = 1 500 rpm, for 290-500 V AC/50 Hz AP = 1 000 rpm, for 400-690 V AC/50 Hz AO = 1 500 rpm, for 400-690 V AC/50 Hz | | | | | | | | | | | | | |
| Protection class ¹⁾ | 07 = IP 55, ATEX on request | | | | | | | | | | | | | |

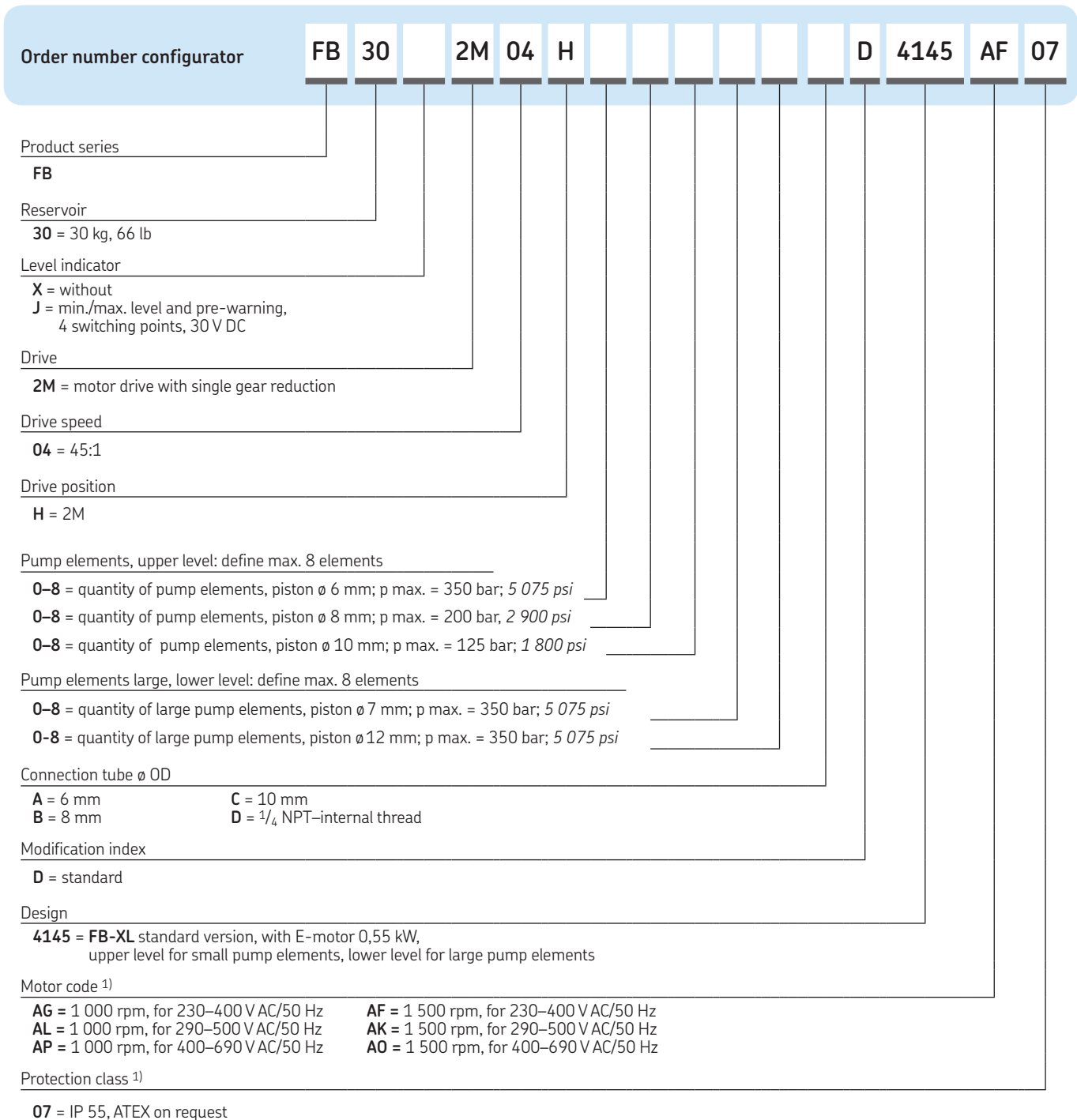


¹⁾ other models on request

Pump unit

FB-XL

Grease



¹⁾ Other models on request

Pump unit

FB / FB-XL / FF Accessories

Pump element with outlet stud



Pump elements for oil and grease FF, FB and FB-XL upper level

| Order number | Designation | Piston | |
|--------------|--------------|--------|--|
| | | ø mm | |
| 24-1557-3680 | pump element | 6 | |
| 24-1557-3681 | pump element | 8 | |
| 24-1557-3683 | pump element | 10 | |

Outlet stud

| Order number | Designation | Tube | |
|--------------|-------------|------|--|
| | | ø mm | |
| 24-2255-2003 | outlet stud | 6 | |
| 24-2255-2004 | outlet stud | 8 | |
| 24-2255-2005 | outlet stud | 10 | |

Grease

Pressure-limiting valve



Pressure-limiting valves for grease pump elements FF, FB and FB-XL upper level ¹⁾

| Order number | Designation | Pressure setting | |
|--------------|-------------------------|------------------|-------|
| | | bar | psi |
| 24-2103-2273 | pressure-limiting valve | 50 | 725 |
| 24-2103-2344 | pressure-limiting valve | 100 | 1 450 |
| 24-2103-2345 | pressure-limiting valve | 125 | 1 815 |
| 24-2103-2342 | pressure-limiting valve | 150 | 2 175 |
| 24-2103-2272 | pressure-limiting valve | 175 | 2 540 |
| 24-2103-2346 | pressure-limiting valve | 200 | 2 900 |
| 24-2103-2271 | pressure-limiting valve | 350 | 5 075 |

¹⁾ for direct assembly for each pump element (instead of the closure plug)

Pump element KR



Pump element for oil and grease, FB-XL lower level, P 212 ¹⁾

| Order number | Designation | Piston | |
|--------------|--------------------|--------|--|
| | | ø mm | |
| 660-77835-1 | pump element KR 7 | 7 | |
| 660-77619-1 | pump element KR 12 | 12 | |

¹⁾ pressure-limiting valve see pg. 41

Pump unit

P 230



Grease

Product description

A derivative of the P215 pump, the P230 is a high-pressure, multi-line pump that can drive up to 30 adjustable pump elements. It is used within a multi-line system to directly supply lubrication points or within large-sized progressive systems. Due to the increased number of possible pump elements compared to the P215, a powerful 0,25kW motor is used.

P230 pumps are available with a three-phase, multi-range motor or a single-range motor, and various gear ratios are offered. Suitable for grease or oil, reservoirs are available in different sizes with or without level control.

Features and benefits

- Sturdy and durable pump series
- Continual lubrication of machines and systems that operate in harsh environments
- Broad range of output options due to increased number of outlets and varying sizes of adjustable pump elements
- Modular design
- Easy maintenance

Applications

- Stationary machines with a high lubricant consumption
- Rubber- and plastic-mixing machines
- Conveyors
- Cranes
- Eccentric presses
- Forging machines



Technical data

| | |
|------------------------------|---|
| Function principle | radial piston pump with stirrer, rotary, oscillating or electrically operated |
| Outlets | 1 to 30 |
| Operating temperature | -20 to +40 °C, -4 to +104 °F |
| Lubricant | mineral and synthetic oil and grease oil: viscosity from 20 mm ² /s grease: up to NLGI 2 |
| Operating pressure | max. 350 bar, 5 075 psi |
| Metering quantity per stroke | min. 0,11 cm ³ , 0.0067 in ³ max. 0,23 cm ³ , 0.014 in ³ |
| Reservoir ¹⁾ | 30 and 100 kg, 66 and 220 lb |
| Internal ratio | 7:1, 49:1, 100:1, 490:1 |
| Output per outlet | 0,13–6,4 cm ³ /min, 0,008–0,39 in ³ /min |
| Outlet connection | G 1/4 |
| E-motor drive | with 3-phase motor |
| Drive speed | < 28 r/min |
| Dimensions | min. 840×463×330 mm max. 1300×463×550 mm min. 33.07×18.23×12.99 in max. 51.18×18.23×21.65 in |
| Options | hydraulic driven; 24 V DC motor |

¹⁾ Valid for ρ=1 kg/dm³

Pump unit

P 230

Order number configurator

P 230 - - - - -

Product series

Drive
MG = AC flange gear motor
F = free shaft end

Gear ratio
490 = 490:1
100 = 100:1
049 = 49:1 (for oil only)

Reservoir
30 = steel plate, 30 l, 7.92 gal
100 = steel plate, 100 l, 26.42 gal

Reservoir design
YL = for oil with floating-switch low level
XY = for grease and oil
N = without level control
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements, adjustable, define max. 30 elements (f.i. 25 elements K6 = 25K6, ...)

1-30 = number of pump elements
K 5 = piston \varnothing 5 mm, max. adjustable output per stroke: 0,11 cm³, 0.0067 in³
K 6 = piston \varnothing 6 mm, 0.236 in, max. adjustable output per stroke: 0,16 cm³, 0.0098 in³
K 7 = piston \varnothing 7 mm, 0.275 in, max. adjustable output per stroke: 0,23 cm³, 0.014 in³
KR = piston \varnothing 7 mm, 0,77-3.45 cm³, output per stroke: 0.047-0.210 in³

Supplements to motor designation
320-420, 440-480 = multi-range motor for nominal supply voltages, 380-420 V AC/50 Hz, 440-480 V AC/60 Hz
500 = single-range motor for nominal supply voltages, 500 V AC/50 Hz
000 = pump without motor, with coupling flange

Grease

Accessories

P 230 pump elements and pressure-relief valves



| P 230 accessories Order number | Designation | Connection | Pressure max | |
|-----------------------------------|-----------------------------|-------------------------------|--------------|-------|
| | | | bar | psi |
| 600-27464-2 | pump element K 5 | G 1/4 | - | - |
| 600-25047-3 | pump element K 7 | G 1/4 | - | - |
| 600-25046-3 | pump element K 6 | G 1/4 | - | - |
| 303-19285-1 | closing screw ¹⁾ | M 27 x 1,5 | - | - |
| 624-25478-1 | pressure-relief valve | tube stud \varnothing 6 mm | 200 | 2 900 |
| 624-25479-1 | pressure-relief valve | tube stud \varnothing 6 mm | 350 | 5 075 |
| 624-25480-1 | pressure-relief valve | tube stud \varnothing 8 mm | 200 | 2 900 |
| 624-25481-1 | pressure-relief valve | tube stud \varnothing 8 mm | 350 | 5 075 |
| 624-25482-1 | pressure-relief valve | tube stud \varnothing 10 mm | 200 | 2 900 |
| 624-25483-1 | pressure-relief valve | tube stud \varnothing 10 mm | 350 | 5 075 |
| 304-17571-1 | filler adapter | G 1/4 female ²⁾ | - | - |
| 304-17574-1 | filler adapter | G 1/4 female ²⁾ | - | - |

¹⁾ for outlet port instead of a pump element
²⁾ filling connector fits for vacant outlet ports

PUB LS/P2 17478 EN

Multi-line lubrication system

IGZ/EXT



EOT-2



Accessories

Control units

LMC 2



LMC 301



Overview of control units for oil and grease

Product finder

| Product | Designation ¹⁾ | Voltage | | Timer | Level monitoring | Pulse evaluation | Without housing | Stand alone | Page |
|----------|--|---------|--------|-------|------------------|------------------|-----------------|-------------|------|
| | | V AC | V DC | | | | | | |
| IGZ ... | only for one pump | 115–230 | 24 | • | • | – | • | – | 52 |
| EXZT ... | for one pump and one pulse generator | 115–230 | 24 | • | • | • | • | – | 52 |
| EOT-2 | only for one pump | – | 12, 24 | • | – | – | – | • | 54 |
| LMC 2 | for one pump and one pulse generator | 230 | 24 | • | • | • | – | • | 55 |
| LMC 301 | for several pumps, max. six pulse generators (with extension 10 extra) | 90–264 | 24 | • | • | • | – | • | 56 |

¹⁾ Instead of a pulse generator series SP/SFE, all kinds of progressive metering devices with piston detector might be selected.

Control and monitoring unit

IGZ/EXZT



Product description

IGZ 51 and EXZT universal electronic control and monitoring devices are used in multi-line and progressive lubrication systems and are available in two voltage versions. Developed for stationary industrial applications, these devices may be installed in a switching cabinet or internally in a compact lubrication unit. They can be used as time-dependent or pulse-dependent controllers to initiate a lubrication cycle.

The EXZT devices control the pump running time and monitors simultaneously the strokes of the pulse generator or sensor of the metering device. All devices have custom-built functions integrated and can be set to meet system requirements.

Features and benefits

- Combined universal control and monitoring device
- Easy installation by top hat rail mounting
- Adjustable operating modes
- Time operation or load-dependent machine-stroke operation
- Low-level control and EPROM included

Applications

- Stationary industrial applications
- Installation in switching cabinet of stationary general industry machines

Technical data

| | |
|-----------------------|--|
| Function principle | universal electronic control and monitoring device |
| Operating temperature | 0 to +60 °C +32 to 140 °F |
| Output voltage | 24 V DC +10%/-15% |
| Connector for class | II |
| Protection class | IP 30, clamps IP 20 |
| Dimensions | 70 × 75 × 110 mm 2.7 × 3 × 4.3 in |

Version + 471

| | |
|-----------------------|--------------------------------|
| Input voltage | 100 – 120 V AC; 200 – 240 V AC |
| Input current rated | 70 mA / 35 mA |
| Power input | 8 W |
| Frequency | 50 – 60 Hz |
| Fuse | max. 6.3 A |
| Switching current | max. 5 A |
| Input voltage sensors | 24 V DC |

Version + 472

| | |
|-----------------------|---------------------------------|
| Input voltage | 20 – 24 V DC; 20 – 24 V AC |
| Input current rated | 75 mA at max. fan-out of 250 mA |
| Power input | 5 W |
| Frequency | DC or 50 – 60 Hz |
| Fuse | max. 6.3 A |
| Switching current | max. 5 A |
| Input voltage sensors | 24 V DC |



NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
1-1700-1 EN, 1-1700-2 EN, 951-180-001 EN

Control and monitoring unit

IGZ/EXZT

Models

| Order number | Input voltage | Monitoring time adjustable | Level monitoring | Interval time extension | Lubricant levels early warning, contact | Pulse monitoring |
|---------------------------------|---------------|----------------------------|------------------|-------------------------|---|------------------|
| IG351-10-E + 471 ¹⁾ | 120, 230 V DC | • | NO ³⁾ | • | – | – |
| IG351-10-E + 472 ¹⁾ | 24 V AC | • | NO ³⁾ | • | – | – |
| EXZT 2A03-E + 471 ²⁾ | 120, 230 V DC | • | NC ⁴⁾ | • | • | • |
| EXZT 2A03-E + 472 ²⁾ | 24 V AC | • | NC ⁴⁾ | • | • | • |

¹⁾ Only for one pump

²⁾ For one pump and one pulse transmitter

³⁾ NO = contact normally open

⁴⁾ NC = contact normally closed

Control unit

EOT-2



Product description

The EOT-2 controller is designed to control lubrication pumps during interval operation in multi-line systems. Rotary switches on the printed circuit board may be used to adjust lubrication time in seconds or minutes and pause time in minutes or hours.

The EOT-2 is suitable for retrofit installation and often is used when a lubrication pump has no integrated control unit. Additional lubrication cycles can be triggered via a pushbutton.

Features and benefits

- Easy-to-use controller for installation and outdoor
- Suitable for retrofit
- Easy time setting and function control

Applications

- Lubrication pumps without integrated controller
- Agricultural machinery
- Chain lubrication systems
- Simple lubrication systems in machines
- In connection with motor relay assembly; also preferred for three-phase multi-line pump units

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available online at SKF.com/lubrication: **951-181-005 EN**

Technical data

| | |
|-----------------------|--|
| Function principle | control and monitoring device |
| Operating temperature | -25 to +70 °C, -13 to +158 °F |
| Supply voltage | 12 or 24 V DC |
| Current draw | max. ≤ 7 A |
| Outputs | transistor / N.O. |
| Pause time | min. 4 min max. 15 h |
| Running time | min. 8 sec max. 30 min |
| Standard | CE |
| Protection class | IP 65 |
| Dimensions | 122 × 118 × 56 mm 4,80 × 4,65 × 2,00 in |
| Mounting position | any |

EOT-2 controller

| Order number | Designation |
|--------------------|-------------------------------------|
| 664-34135-7 | EOT-2 controller, for one pump only |

EOT-2 controller including motor relay and housing IP 57

| Order number | Designation |
|--------------------|------------------------------|
| 236-10850-7 | with motor starter 0,4–0,6 A |
| 236-10850-8 | with motor starter 0,6–1,0 A |
| 236-10850-9 | with motor starter 1,0–1,6 A |
| 236-10980-6 | with motor starter 2,4–4,0 A |

Control and monitoring unit

LMC 2



Product description

The LMC 2 is a controller for the electronic management and monitoring of lubrication systems. It combines the advantages of a specially developed printed circuit board (PCB) and a PLC in an economical, compact unit. For progressive systems, it controls the pump unit and the metering devices.

Features and benefits

- Integrated, flexible lubrication programs
- 8 inputs / 5 outputs; suitable for complex lubrication systems
- Time- or cycle-dependent control of lubrication intervals
- Can be interfaced with common field bus systems

Applications

- General lubrication systems with a pump and pulse generator
- Railway
- Food and beverage
- Chain lubrication systems like Lincoln Cobra and PMA
- Multi-line as well as dual-line, single-line and progressive systems

Technical data

| | |
|-----------------------|--|
| Function principle | control and monitoring device |
| Operating temperature | -10 to +70 °C; +14 to 158 °F |
| Inputs | max. 8 digital inputs |
| Outputs | 4 relay outputs, 1 electronic |
| Operating voltage | depending on model: 230 V AC, 24 V DC (± 10%) |
| Standard | CE |
| Protection class | IP 54 |
| Dimensions | 200 × 120 × 90 mm 7.9 × 4.7 × 3.5 in |
| Mounting position | any |

Accessories

LMC 2

| Order number | Designation |
|--------------|--------------------------|
| 236-10567-6 | LMC 2; 230 AC (230 V AC) |
| 236-10567-5 | LMC 2; 24 DC (24 V DC) |

For use with electric operated 3-phase pump must order motor starter separately.

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication: **14004 EN**

Control and monitoring unit

LMC 301



Accessories

Product description

The LMC 301 is a compact, modularly expandable control and monitoring device. It is equipped with an LCD display and six functional keys for programming, parameter setting and signalization. The user is guided through the setup menu. Additionally, there is simple-to-use PC software for parameter setting and diagnostics available.

Features and benefits

- Integrated, flexible lubrication programs
- Main device with 10 digital inputs, for 3 lubrication pumps and max. 6 pulse transmitters
- Up to 7 slave/extension with additional inputs for max. 10 pulse transmitters
- Three lubrication pumps can be controlled and monitored
- Can connect the digital grease flow detectors 800030 or the universal pulse generators

Applications

- General and heavy industry
- Mining – stationary and mobile excavators
- Multi-, dual-, single-line and progressive systems

Technical data

| | |
|-----------------------|--|
| Function principle | control and monitoring device |
| Operating temperature | VAC: -10 to +50 °C, +14 to 122 °F V DC: -40 to +70 °C, -40 to +158 °F |
| Inputs | 10 count, short-circuit proof, 2 with analog |
| Outputs | 8 count, relay outputs NO-contact 8 A, 2 of which up to 15 A |
| Operating voltage | depending on model 100–240 VAC, 24 V DC ±20% |
| Standard | CE; UL; CSA |
| Protection class | IP 65 |
| Dimensions | 270×170×90 mm; 10.7×6.7×3.5 in |
| Mounting position | vertical |

LMC 301

| Order number | Designation |
|--------------|---------------------------------------|
| 086500 | LMC 301; 24 V DC, master |
| 086501 | LMC 301; 100–240 VAC, master |
| 086502 | LMC 301; 24 V DC, I/O board, slave |
| 086503 | LMC 301; 100–240 AC, I/O board, slave |



NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication: **15967 EN; 951-150-029 EN**

Control and monitoring units

LMC 301 – Accessories

PG-M20 cable glands



LMC 301 housing

| Order number | Designation |
|---------------|------------------------|
| 086504 | door housing, complete |
| 086505 | cable USB |

LMC 301 motor relay assembly

| Order number | Designation |
|--------------------|---------------------------------|
| 236-10850-7 | with motor starter 0,4–0,6 A |
| 236-10850-8 | with motor starter 0,6–1,0 A |
| 236-10850-9 | with motor starter 1,0–1,6 A |
| 236-10980-6 | with motor starter 2,4–4,0 A |

¹⁾ Including housing IP65

LMC 301 Accessories ¹⁾

| Order number | Designation |
|---|---|
| 086506 086507 | PG-M20 Cable gland kit, IP 65 Multiple cable gasket set (3 x) Cable gasket set (3 x) |
| 3515-10-6020 3515-10-6620 | Cable glands PG-M20; complete, with cap nut, cable gasket set (2), screw plug cartridge (3) Cable gasket set (2); 2-wire, ø 0.24 in Cable gasket set (2); 4-wire, ø 0.2 in |
| 3515-10-7620 3515-10-6220 3515-10-6320 | Blind plug Gasket Counter nut |
| 3515-07-6120 3515-10-2021 3515-07-2022 179-990-486 236-11066-1 | Conduit glands, IP 65, with flexible metal tube (FMC), UL approved Conduit glands AMG-M 20 x 1,5; UL 514B Counter nut M 20 x 1,5 Protection hose, liquid-proof protective; UL 360 (sold by the metre, when ordering specify the required length) Fuse, blade-type, FK1 3A (32 V) according to ISO 8820-3 Battery, 3 V lithium button cell, model CR3032 |
| www.skf.com/LMC301 | LMC 301 software, free download |

¹⁾ The installation of the cable glands and cable sets to be provided and done by the customer. The customer is responsible for proper installation.

Multi-line lubrication systems

SP / SFE



EWT2A..



Accessories

Monitoring devices

87630 Datalogger



PUB LS/P2 17478 EN

Overview of monitoring devices for oil and grease

| Product finder | | | | | | | |
|-----------------------|-----------------|--|----------|-------|-----------------|-------------|------|
| Product | Function type | Designation | Voltage | | Without housing | Stand alone | Page |
| | | | VAC | VDC | | | |
| SP/SFE 30/5 | pulse generator | standard version | 0-30 | 0-30 | - | • | 60 |
| SP/SFE 30/6 GL | pulse generator | GL approved | 0-30 | 0-30 | - | • | 60 |
| SP/SFE 30/3003 | pulse generator | ATEX II2G .. and II2D .. | 0-30 | 0-30 | - | • | 60 |
| 87630 | datalogger | for up to 2 pulse generators, ATEX Class 1, groups A, B, C and D available | - | 10-30 | - | • | 61 |
| EWT2A .. | pulse monitor | for up to 3 pulse generators | 115, 230 | 24 | • | - | 62 |

SP/SFE 30



Accessories

Product description

SP/SFE 30/5 pulse generators are designed to monitor oil and grease volumetric flow rates. The switching pulses are generated at a rate proportional to the volumetric flow, and the pulses from the pulse generator are evaluated by an additional control unit.

SP/SFE 30/6 GL pulse generators have been approved by Germanischer Lloyd for use on ships. SP/SFE 30/3003 pulse generators are suitable for applications in explosion-proof areas.

Features and benefits

- For oil and grease up to NLGI 2
- Operating pressure of up to 600 bar (8 700 psi)
- Germanischer Lloyd-approved device available

Applications

- For small lubricant flow measurements, in general
- Reciprocating compressors
- Oil and gas industry
- Marine

Technical data

| | |
|---------------------------------|--|
| Order number: | |
| SP/SFE 30/5 | 24-2583-2516 |
| SP/SFE 30/6 GL | 24-2583-2517 |
| SP/SFE 30/3003 | |
| ATEX II2G ... and ATEX II2D ... | 24-2583-2526 |
| Function principle | pulse generator based on a progressive metering principle |
| Operating temperature | -15 to +70 °C; +5 to 158 °F |
| Operating pressure | 4 to 600 bar; 58 to 8 700 psi |
| Lubricant | oil min. viscosity 12 mm ² /s grease up to NLGI 2 |
| Volumetric flow range | 0,1–50 cm ³ /min; 0.0061–3.0512 in ³ /min |
| Volume/pulse ¹⁾ | 0,34 cm ³ ; 0.021 in ³ |
| Contact type | reed contact |
| Connection | SP/SFE 30/5: plug DIN 43650 SP/SFE 30/6 GL: cable 2 m, 6.56 ft |
| Switching voltage | 0 to 30 V AC/V DC |
| Switching capacity | 10 W with VAC/V DC |
| Standard | CE, GL (Germanischer Lloyd) |
| Protection class | IP 67 |
| Dimensions | 65 × 170 × 35 mm 2.56 × 6.69 × 1.37 in |

¹⁾ One pulse comprises the opening or closing of the reed contact. Volume/cycle = 0,68 cm³ when a pulse monitoring unit is used (opening till reopening or closing to reclosing of reed contact).

SP/SFE 30 accessories

| Order number | Designation |
|--------------|--|
| 406-411 | straight connector G 1/4 for ø 6 mm tube |
| 96-1108-0058 | straight connector G 1/4 for ø 8 mm tube |



NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication: **1-3009 EN, 1-3018 EN; 951-230-012 EN**

87630 Datalogger



Product description

The Datalogger lubrication monitor is an innovative solution originally designed for the natural gas compression industry to protect compressors against untimely lubrication faults or “no flow” conditions. It also is suitable for use with progressive metering devices with piston detectors and pulse generators.

Utilizing reed or Hall Effect cycle switches, the Datalogger keeps track of lubricant consumption and communicates a lubrication fault or when system service is required. A battery-powered, standalone version is available.

Features and benefits

- Continuously monitors one or two pulse generators
- Downloads history to CSV report via USB flash drive
- Stores data for up to one year
- No special software or hand-held hardware device needed
- Designed for use with reed or Hall effect cycle switches

Applications

- Gas compressors, packing and cylinder lubrication
- Petro-chemical industry
- Progressive metering devices or pulse transmitters with reed switches

Technical data

| | |
|-----------------------|--|
| Order number | 87630 |
| Function principle | datalogger lubrication monitor |
| Operating temperature | -40 to +85 °C; -40 to +184 °F |
| LCD: | -20 to +70 °C; -4 to +158 °F |
| USB download: | 0 to +70 °C; +32 to 158 °F |
| Display | 2 × 16 backlit character |
| Units of measure | liter, pint or gallon |
| Input cycle | 5 to 300 seconds |
| Alarm time | adjustable, 5–300 seconds |
| Switch response time | max. 250 ms |
| USB download port | USB 2.0 compliant, accepts universal flash drive |
| Data log file format | comma-separated values file (CSV) for use in programs, including Microsoft Excel |
| Connection electrical | gland 1/2 NPTF |
| Protection class | IP 56 |
| Dimensions | 150 × 150 × 100 mm 5.90 × 5.90 × 3.93 in |

887630 Datalogger accessories

Order number Designation

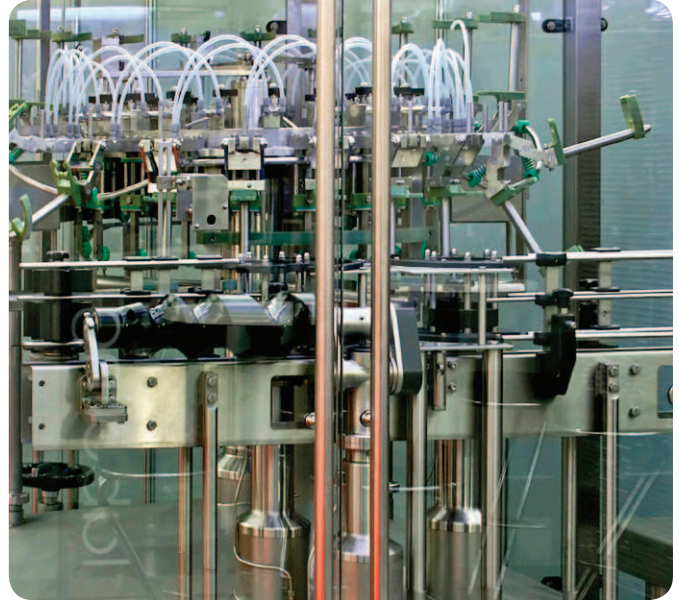
| | |
|---------------|--|
| 250001 | wall mounting bracket |
| 249125 | Ex housing: Class I, Groups A, B, C & D, Div. 2 CE, II 3G Ex Na IIA |
| 250001 | battery, 3.6 V lithium |
| 250010 | USB port cap replacement |

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available online at SKF.com/lubrication: **FORM 403848**

Monitoring devices

EWT2A ...



Product description

The EWT2A series of universal pulse monitoring devices can be used in all standard SKF lubrication systems. The pulse, generated from a progressive metering valve sensor, pulse generator or rotary gear sensor, must be received within a pre-selected and defined value. Depending on the selected version, a minimum and a maximum value can be monitored simultaneously for two or three pulse inputs. The EWT2A pulse monitoring devices are available in two voltage versions and may be installed in a switching cabinet.

All devices have custom-built functions integrated and can be set to meet system requirements.

Features and benefits

- One universal pulse monitoring device
- Easy installation by top hat rail mounting
- Adjustable operating modes
- Monitoring time 6–90 seconds
- Settings possible from 0,01 to 2 500 pulse/minute

Applications

- Installation in switching cabinet of stationary general industry machines
- In connection with a pulse generator for oil and grease to reliably monitor lubricant flow
- To safeguard a 24/7 operation for expensive or important bearing equipment

Technical data

| | |
|-----------------------|--|
| Function principle | universal electronic control and monitoring device |
| Operating temperature | 0 to +60 °C +32 to 140 °F |
| Output voltage | 24 V DC +10% / -15% |
| Dimensions | 70 × 75 × 110 mm 2.7 × 3 × 4.3 in |

Version + 471

| | |
|------------------------|----------------------------|
| Input voltage | 100–120 V AC; 200–240 V AC |
| Input current rated | 70 mA/35 mA |
| Power input | 8 W |
| Frequency | 50 – 60 Hz |
| Fuse | max. 6.3 A |
| Switching current | max. 5 A |
| Output voltage sensors | 24 V DC |

Version + 472

| | |
|------------------------|---------------------------------|
| Input voltage | 20 to 24 V DC; 20 to 24 V AC |
| Input current rated | 75 mA at max. fan-out of 250 mA |
| Power input | 5 W |
| Frequency | DC or 50 – 60 Hz |
| Fuse | max. 6.3 A |
| Switching current | max. 5 A |
| Output voltage sensors | 24 V DC |



NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
1-1700-5 EN, 951-180-001 EN

Monitoring devices

EWT2A ...

EWT2A... pulse monitor

| Order number | Designation | Voltage U1 | |
|-------------------------|--|------------|----------|
| | | V DC | V AC |
| EWT2A01-S1-E+471 | for up to 3 pulse generators | – | 115, 230 |
| EWT2A01-S1-E+472 | for up to 3 pulse generators | 24 | 24 |
| EWT2A04-S1-E+471 | for up to 2 pulse generators, high and low limit | – | 115, 230 |
| EWT2A04-S1-E+472 | for up to 2 pulse generators, high and low limit | 24 | 24 |

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